

# The SG6043 airfoil optimization for low Reynolds number applications in wind turbines

Hossein Seifi Davari<sup>1</sup>, Mohammad Yaghoob Abdollahzadeh Jamalabadi<sup>1,\*</sup>, Mohsen Seify Davari<sup>2</sup>

<sup>1</sup> Ocean Engineering Department, Chabahar Maritime University, Chabahar 99717, Iran

<sup>2</sup> Germei Department, Islamic Azad University, Germei 56911, Iran

\* **Corresponding author:** Mohammad Yaghoob Abdollahzadeh Jamalabadi, [my.abdollahzadeh@cmu.ac.ir](mailto:my.abdollahzadeh@cmu.ac.ir), [mohammad\\_yaghoob@yahoo.com](mailto:mohammad_yaghoob@yahoo.com)

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**Abstract:** This study focuses on optimizing the SG6043 airfoil for small wind turbines (SWTs) operating at low Reynolds numbers ( $Re = 100,000$  to  $600,000$ ). Using XFOIL software, 71 airfoils were analyzed, and the SG6043 airfoil demonstrated the highest lift-to-drag ratio ( $C_L/C_D$ ). Three modified airfoils were designed by varying the thickness-to-camber ratio ( $t/c$ ) between 0.5 and 1.5. The SG6043 modified 1 airfoil achieved a maximum  $C_L/C_D$  of 184.85 at  $Re = 600,000$ , outperforming other airfoils. These findings provide valuable insights for designing more efficient SWTs for low wind speed applications. At first, 71 airfoils, including some symmetrical National Advisory Committee for Aeronautics (NACA) 4-digit, NACA 5-digit, Eppler series, Selig series, and other airfoils with higher aerodynamic performance at Reynolds numbers ( $Re$ ) of 100,000 to 600,000 (the operation range for small wind turbines, SWTs), were chosen and analyzed in XFOIL software to determine their lift-to-drag ratio ( $C_L/C_D$ ). The results showed that the SG6043 airfoil had the highest maximum  $C_L/C_D$  when compared to the other airfoils. To investigate and enhance the shape modification of the airfoil utilizing variations in thickness-to-camber ratio ( $t/c$ ) and to determine the ideal  $t/c$  at  $Re$  of 100,000 to 600,000, the SG6043 airfoil was used. Based on the findings, 0.5 to 1.5 was the optimum  $t/c$  at  $Re$  of 100,000 to 600,000 for the development of the SG6043 airfoil, which had the maximum  $C_L/C_D$ . Then, three airfoils with varying thicknesses and cambers were designed and analyzed at the mentioned  $Re$ , with the optimal  $t/c$  being between 0.5 and 1.5. The findings indicated that when the  $Re$  increased, the SG6043 modified airfoil's aerodynamic efficiency enhanced. SG6043 modified 1 airfoil presented the greatest  $C_L/C_D$  of 184.85 at a  $Re$  of 600,000. For the SG6043 modified 2 airfoil, the maximum stall angle ( $AoA_{stall}$ ) of  $13^\circ$  was demonstrated for  $Re$  of 300,000 to 600,000. Maximum  $C_L/C_D$  values for SG6043 modified 1, SG6043 modified 3, and SG6043 modified 2 were 184.85, 182.36, and 177.25, respectively. SG6043 modified 2, SG6043 modified 1, and SG6043 modified 3 had peak lift coefficients ( $C_L$ ) of 1.798, 1.79, and 1.788, respectively. SG6043 modified airfoils performed well in the drag bucket when initial lift increases were accompanied by either steady or decreasing drag.

**Keywords:** modified airfoil; Reynolds numbers; aerodynamic; lift-to-drag; optimization; XFOIL software

## 1. Introduction

Small wind turbines (SWTs) are increasingly used for decentralized power generation, particularly in remote areas with low wind speeds. However, SWTs operate at low Reynolds numbers ( $Re$ ), which poses challenges for aerodynamic efficiency. Most airfoil designs are optimized for large wind turbines operating at higher  $Re$ , making them unsuitable for SWTs. This study aims to optimize the SG6043 airfoil for low  $Re$  applications by varying the thickness-to-camber ratio ( $t/c$ ) to improve aerodynamic performance. The results provide a foundation for designing

more efficient SWTs for low wind speed conditions. A device that transforms wind power into electrical energy is a wind turbine (WT). Depending on the demands and purposes, WTs can be put in oceans and on beaches to generate power for residential homes [1]. SWTs operate at low Re due to their small size and position. Airfoils are crucial to the efficacy of WTs, and for greater efficiency, airfoils must be employed. It has also been demonstrated that SWTs function at Re below 500,000 and that lower wind speeds also function within this range. WT efficiency will decrease if low-aerodynamic-efficiency airfoils are employed [2]. As well as, study results have demonstrated that airfoils made for giant wind turbines are inappropriate for SWTs. WTs must operate well to have high aerodynamic efficiency since it depends on the  $C_L$ , drag coefficient ( $C_D$ ),  $C_L/C_D$ , drag bucket, and  $AoA_{stall}$  [3]. A number of studies have been investigated recently to improve the effectiveness of VAWTs using a variety of airfoils and methods, as follows:

Seifi et al. [4] used the XFOIL software to conduct studies on several NACA and Selig airfoil types at low Re. Their results demonstrated that the NACA0015 airfoil surpassed other airfoils regarding maximum  $C_L/C_D$ . The NACA0015 airfoil's shape, camber, and thickness were then modified, and a novel airfoil was developed and compared to the original airfoil. Their research showed that for the NACA0015 modified airfoil at Re of 35780 and 53670, the maximum  $C_L/C_D$  increased by 34.01% and 17.94%, respectively. Giguere et al. [5] proved that thinner airfoils were more efficient than thicker airfoils, and as the Re increased, the  $C_L/C_D$  of airfoils increased.

Using the Class Deformation Method (CST) and the Parametric Cross Section Parameterization Method (PARSEC), Akram et al. [6] were able to raise the  $C_L$  and  $C_L/C_D$  by 11.8% and 9.6%, respectively. Martel et al. [7] used a multi-objective Non-Dominated Sorting Genetic Algorithm (SGA) to optimize the airfoil of a UAV in their research. Then, the optimization algorithm was combined with an updated CST parameterization to enhance aerodynamic efficiency by increasing  $C_L/C_D$ . Their results showed an enhancement in aerodynamic efficiency of up to 65.3% in  $C_L/C_D$  at an  $AoA$  of  $8^\circ$  compared to the base airfoil.

Wu et al. [8] studied the standard aerodynamic shape optimization with the proposed POD-based CST airfoil-dependent process, and their findings showed that the developed parametric method was able to closely correspond to the initially high-dimensional CST method's capacity to include the potential airfoils with significantly fewer parameters, which was capable of resolving the conflict between the high-dimensional design parameters and an increase in optimization challenges.

The optimum airfoil for VAWTs at low tip speed ratios (TSR), when dynamic stall existed, was investigated by Tirandaz et al. [9]. To determine the overall design space, their study used an integrated evaluation of three shape-defining parameters, notably the airfoil's greatest thickness and its location, in addition to the leading-edge radius. Their findings demonstrated an entirely related effect between the three shape-defining parameters on the WT power and thrust coefficients.

The Initial Dolphin Airfoil, the Smooth Transition Dolphin Airfoil, and the Deflected Dolphin Airfoil were three different novel airfoils that were developed by Huang et al. [10] after studying the motion behavior of dolphins. After that, CFD simulations were used to compare the aerodynamic efficiency of these three novel airfoils with the NACA0018 profile. Their findings demonstrated that, in comparison

to the NACA0018 profile, the aerodynamic capabilities of all three kinds of dolphin-head-shaped airfoils were considerably dissimilar due to variations in the curvature and leading edge radius. Osei et al. [11] were able to enhance the maximum  $C_L/C_D$  of the EYO7-8, EYO8-8, and EYO9-8 airfoils by 134, 131, and 127, respectively, by introducing three airfoils by altering the shape of the SG6043 airfoil with XFOIL software. Additionally, they revealed in the follow-up research that the aerodynamic efficiency of the airfoils under study improved as the Re rose [12].

Hu et al. [13] utilized the free-form deformation method to modify the airfoil shape using control points and sensitivity analysis to condense the size of the control variables. Since altering the geometry of the airfoil was able to offer both stability and the highest  $C_L/C_D$ , it was similar to doing single-objective optimization while under a constraint. Their findings demonstrated that static stability height and  $C_L/C_D$  were sensitive to abrupt changes around the leading edge, one-quarter chord point, and trailing edge. The deformed ideal airfoil with an S-shape camber line decreased the  $C_L/C_D$  to achieve sufficient static stability.

Santos et al. [14] investigated the advantages of the Bézier-GAN as an airfoil parameterization approach for H-Darrieus turbines in an effort to eliminate these shortcomings. They employed sensitivity evaluation, metamodeling, and optimization techniques in addition to computational fluid dynamics (CFD) models. Their findings demonstrated that the Bézier-GAN integrated well with the framework under investigation and significantly reduced the study's overall cost of computation. Shape optimization is a significant phase in aerodynamics, yet it is computationally costly to use CFD simulation programs in the optimization procedure by Achour et al. [15].

As well as, to enhance convergence, Lim et al. [16] investigated multi-objective aerodynamic optimization problems using a hybrid evolutionary-adaptive directional localization method. Their findings revealed that the adaptive directional search process significantly improves convergence for issues where the directional search was effective and minimizes computational spending for cases where the directional search did not produce competitive findings.

Findings by Guo et al. [17] showed that an improved shuttle-shaped airfoil was able to further efficiently reduce the aerodynamic  $C_D$  and at the same time enhance the prototype blade's performance in tests when compared to elliptical airfoils. The aim of Boudis et al.'s [18] optimization process was to enhance the WT output power, and the aim was to pick the S809 airfoil  $C_L/C_D$  with three Re of  $3 \times 10^5$ ,  $4.8 \times 10^5$ , and  $10^6$  at  $AoAs$  between  $0^\circ$  to  $20^\circ$ . Their finding showed that (i) the  $C_L/C_D$  of the optimized airfoils was noticeably enhanced compared to the original S809 airfoil; (ii) this enhancement was sensitive to the Re; and (iii) the  $C_L/C_D$  was moreover enhanced for  $AoA$  values.

Particle swarm optimization was used by Echavarria et al. [19] along with XFOIL software and the free and open-source CFD OpenFOAM to optimize the airfoil form as parameterized by the NACA 4-digit equations. Then an analysis and comparison of the XFOIL software and CFD simulation followed. In addition to having an effect on the best feasible aerodynamic effectiveness, their findings indicated a linear link between the desired  $C_L$  and the highest possible camber of the ideal airfoil. Rangriz et al. [20] used the enhanced geometric parameter method, which was a state-of-the-art airfoil design methodology, along with the non-dominated SGA for the optimization

of airfoils for WT utilization. Then, Pareto-optimal fronts and corresponding optimal airfoil profiles at various peak thickness ratios were acquired. Their results showed that the optimized airfoils were designed in a shape reminiscent of flapped airfoils, which indicated a multi-element airfoil design.

Turbine blade optimization is crucial for several reasons, as it directly impacts the performance, efficiency, durability, and cost-effectiveness of turbines used in various industries, such as aerospace, power generation, and marine propulsion. Here are the key reasons why turbine blade optimization is important:

1) Improved efficiency

Turbine blades are critical components in converting fluid or gas energy into mechanical energy. Optimizing their shape, material, and design enhances aerodynamic efficiency, reducing energy losses and improving overall turbine performance.

Better efficiency translates to higher power output for the same input energy, which is particularly important in power plants and aircraft engines.

2) Reduced fuel consumption

In gas turbines (e.g., jet engines or power plants), optimized blades reduce fuel consumption by improving combustion efficiency and minimizing energy losses.

Lower fuel consumption reduces operational costs and environmental impact, making turbines more sustainable.

3) Enhanced durability and reliability

Turbine blades operate under extreme conditions, including high temperatures, pressures, and mechanical stresses. Optimization ensures they can withstand these conditions without failure.

Improved durability reduces the risk of blade fatigue, cracking, or erosion, leading to longer operational lifespans and fewer maintenance requirements.

4) Cost savings

Optimized blades reduce manufacturing and maintenance costs by minimizing material waste and extending the lifespan of components.

Efficient turbines also lower operational costs by reducing fuel consumption and downtime.

5) Environmental impact

Optimized turbine blades contribute to lower emissions by improving combustion efficiency and reducing fuel consumption.

This is particularly important in industries like aviation and power generation, where reducing carbon footprints is a priority.

6) Higher performance in extreme conditions

Turbine blades in jet engines or power plants must perform reliably at high temperatures and rotational speeds. Optimization ensures they maintain performance under these conditions.

Advanced cooling techniques and materials can be incorporated into optimized designs to handle extreme thermal stresses.

7) Weight reduction

In aerospace applications, reducing the weight of turbine blades without compromising strength or performance is critical. Lighter blades improve fuel efficiency and aircraft performance.

Optimization techniques, such as topology optimization, help achieve the ideal balance between weight and strength.

8) Noise reduction

Optimized blade designs can reduce noise generated by turbines, which is particularly important in aviation and wind turbines located near residential areas.

Improved aerodynamics and blade shapes minimize turbulence and noise emissions.

9) Adaptability to advanced technologies

Optimization allows for the integration of advanced materials (e.g., composites, single-crystal alloys) and manufacturing techniques (e.g., additive manufacturing) to create blades with superior performance characteristics.

It also enables the use of computational fluid dynamics (CFD) and finite element analysis (FEA) to simulate and refine designs before physical prototyping.

10) Competitive advantage

Companies that invest in turbine blade optimization gain a competitive edge by offering more efficient, reliable, and cost-effective products.

In industries like aerospace and energy, even small improvements in turbine performance can lead to significant market advantages.

In conclusion, turbine blade optimization is essential for maximizing efficiency, reducing costs, improving durability, and minimizing environmental impact. It enables turbines to operate more effectively under demanding conditions, making it a critical focus area for engineers and researchers in the field of turbomachinery.

As already mentioned, SWTs work at low  $Re$ , and several investigations have been carried out in this  $Re$ . However, the appropriate  $t/c$  of airfoils in the  $Re$  range of 100,000 to 600,000, where airfoils have higher aerodynamic efficiency, has not been researched and ignored. Hence, it was chosen to investigate present research. The objective of the current study is to use the airfoil's  $t/c$  to improve the aerodynamic performance of the airfoil at  $Re$  between 100,000 and 600,000. At first, 71 symmetrical NACA 4-digit, NACA 4-digit, NACA 5-digit, Eppler series, Selig series, and other airfoils with greater aerodynamic performance at  $Re$  of 100,000 to 600,000 were studied for the current purpose using the XFOIL software. The next step was to develop three new airfoils with the ideal  $t/c$ . Finally, the modified airfoils in the  $Re$  above were evaluated in comparison to the SG6043 airfoil and the newly developed airfoils of the EYO-Series airfoils.

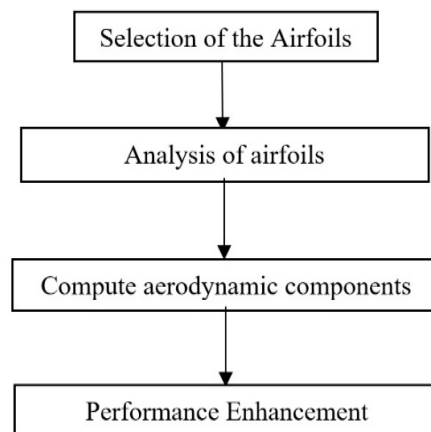
In the present study, the aerodynamic efficiency characteristics of the SG6043 modified (SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3) airfoils were investigated at a scope of  $Re$  between  $10^5$  to  $6 \times 10^5$ , in order to identify their improved aerodynamic productivity features within the range of  $Re$  and to determine their aerodynamic efficiency features across the spectrum. The results of this study serve as a starting point for the creation of other low  $Re$  airfoils and illustrate important aerodynamic features of the SG6043 modified airfoils. The following section describes the procedures used to carry out this study.

## 2. Methodology

### 2.1. Selection and investigation of airfoils

Seventy-one airfoils, including NACA 4-digit, NACA 5-digit, Eppler, and Selig series, were selected for analysis. These airfoils were chosen based on their performance at low Re, which is typical for SWTs. The SG6043 airfoil was identified as the most efficient and was selected for further optimization. A gradient-based form optimization approach is developed in the current study to enhance WT blades. The 2D potential airflow solver with viscous effects, XFOIL software, was utilized with the blade element momentum (BEM) approach. The goal function of the gradient-based optimization procedure was the power output of the WT, which was calculated by the BEM analysis. A number of researchers utilized XFOIL software to develop and design airfoils, and it was demonstrated that it was in good agreement with the experimental results [21–25].

Firstly, 71 commonly used airfoils that have been tested in recent studies were chosen and analyzed in XFOIL software to determine their  $C_L/C_D$  at Re of 100,000 to 600,000. A summary of the airfoil selection procedure is shown in **Figure 1**, followed by an analysis using the XFOIL software. The selected airfoils were from symmetrical NACA 4-digit (NACA0010, NACA0012, NACA0015, NACA0018, NACA0020, NACA0021, NACA0022, NACA0025, and NACA0030), NACA 4-digit (NACA2415, NACA2421, NACA3530, NACA4412, NACA4415, NACA4418, NACA5513, NACA6712, and NACA8412), NACA 5-digit (NACA23012, NACA23015, NACA23018, NACA23024, NACA24012, NACA24015, NACA24020, NACA63018, and NACA63415), Selig airfoils (S809, S814, S818, S821, S822, S823, S825, S828, S85, S1046, S1223, S2027, S4083, S5010, S6063, S7012, S8036, S8052, SA7035, SA7038, SD2030, SD6060, SD7003, SD7032, SD7037, SD7062, SD7080, SG6040, SG6041, SG6042, SG6043, SG6050, and SG6051), Eppler airfoils (E231, E374, E387, E423, and ESA40), and BW-3, FX63-137, FX74-C15-140, PSU94-097, RG15, and USNPS4.



**Figure 1.** Abstract of XFOIL software for airfoils selection.

## 2.2. Comparison of the $C_L/C_D$ of airfoils at Rey of 100,000 to 600,000

The aerodynamic performance of the selected airfoils was analyzed using XFOIL software, which is widely used for low Re airfoil analysis due to its accuracy and efficiency. The lift-to-drag ratio ( $C_L/C_D$ ) was calculated for each airfoil at Re ranging from 100,000 to 600,000. **Figure 2** compares the maximum  $C_L/C_D$  for some different airfoils at Re between 100,000 and 600,000. The symmetrical NACA 4-digit airfoils

are presented in **Figure 2a**. The greatest maximum  $C_L/C_D$  for the NACA0015 airfoil at Re of 100,000 was 37.32, whereas the lowest maximum  $C_L/C_D$  for the NACA0030 airfoil was 12.89. For the airfoils NACA0018, NACA0012, NACA0020, NACA0021, NACA0010, NACA0022, and NACA0025, the maximum  $C_L/C_D$  were, respectively, 37.30, 36.6, 36.58, 36.21, 35.71, 35.69, and 32.86. At a Re of 200,000, the NACA0018 and NACA0030 airfoils achieved the highest and lowest maximum  $C_L/C_D$ , respectively, at 50.17 and 29.53. NACA0015, NACA0020, NACA0021, NACA0012, NACA0022, NACA0010, and NACA0025 airfoils all had maximum  $C_L/C_D$ , respectively, of 49.62, 48.51, 47.63, 47.3, 46.15, 44.81, and 40.09. The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000, NACA0018, and NACA0030, respectively, and they were 57.21 and 32.05. The corresponding airfoils for the NACA0015, NACA0020, NACA0012, NACA0021, NACA0022, NACA0010, and NACA0025 were 56.83, 54.9, 53.56, 52.43, 50.8, 49.77, and 43.

The highest and lowest maximum  $C_L/C_D$  for NACA0015 and NACA0030 airfoils were 62.56 and 35.02, respectively, at a Re of 400,000. The maximum  $C_L/C_D$  for the airfoils NACA0018, NACA0020, NACA0012, NACA0021, NACA0022, NACA0010, and NACA0025 were 61.87, 58.9, 57.82, 56.28, 54.67, 53.14, and 45.66, respectively. The highest and lowest  $C_L/C_D$  for the NACA0015 and NACA0030 airfoils were 66.44 and 37.21 at a Re of 500,000, respectively. The NACA0018, NACA0020, NACA0021, NACA0012, NACA0022, NACA0010, and NACA0025 airfoils' greatest and lowest maximum  $C_L/C_D$  were measured at 66.44, 65.83, 61.89, 61.31, 58.31, 56.39, and 50.16, respectively.

Finally, at the Re of 600,000, the highest and lowest maximum  $C_L/C_D$  for the NACA0015 and NACA0030 airfoils were 69.60 and 40.35, respectively. The NACA0018, NACA0020, NACA0012, NACA0021, NACA0022, NACA0010, and NACA0025 airfoils' greatest and lowest maximum  $C_L/C_D$  were determined at 68.60, 66.70, 65, 63.70, 61.12, 59.8, and 53.3, respectively. Hence, for the NACA0015 airfoil, the greatest maximum  $C_L/C_D$  was recorded at Re of 100,000, 400,000, 500,000, and 600,000, and for the NACA0018 airfoil, the greatest maximum  $C_L/C_D$  was recorded at Re of 200,000 and 300,000. Also, the NACA0030 airfoil achieved the lowest maximum  $C_L/C_D$  in the range Re of 100,000 to 600,000.

The 4-digit NACA airfoils are depicted in **Figure 2b**. The greatest maximum  $C_L/C_D$  for the NACA5513 airfoil at Re of 100,000 was 55.21, while the lowest maximum  $C_L/C_D$  for the NACA3530 airfoil was 3.11. NACA4412, NACA6712, NACA4412, NACA2415, NACA8412, NACA2421, and NACA4418 airfoils, in that order, with maximum  $C_L/C_D$  of 55.45, 52.81, 46.73, 46.55, 41.52, 36.93, and 35.77. At a Re of 200,000, the NACA5513 and NACA3530 airfoils recorded the highest and lowest maximum  $C_L/C_D$ , with values of 85.85 and 36.50, respectively. The maximum  $C_L/C_D$  of the airfoils NACA6712, NACA8412, NACA4412, NACA4415, NACA4418, NACA2415, and NACA2421 were, respectively, 79.08, 78.53, 78, 71.9, 64.91, 64.82, and 57.48.

The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000, NACA5513, and NACA3530, respectively, and they were 103.21 and 41.64. The maximum  $C_L/C_D$  airfoils for the NACA8412, NACA4412, NACA4415, NACA6712, NACA4418, NACA2415, and NACA2421 were 95.8, 91.33, 85.74, 82.75, 78.37, 74.9, and 67.13. The greatest and lowest maximum  $C_L/C_D$  for NACA5513 and NACA3530

airfoils were 115.69 and 43.28, respectively, at a Re of 400,000. The maximum  $C_L/C_D$  for the NACA8412, NACA4412, NACA6712, NACA4415, NACA4418, NACA2415, and NACA2421 airfoils were 106.71, 101.3, 98.53, 96.56, 86.78, 82.54, and 72.35, respectively. The greatest and lowest maximum  $C_L/C_D$  for the NACA5513 and NACA3530 airfoils at Re of 500,000 were 124.59 and 44.92, respectively. The NACA8412, NACA4412, NACA4415, NACA6712, NACA4418, NACA2415, NACA2421, and NACA0025 airfoils' maximum  $C_L/C_D$  were measured at 116.07, 109.23, 103.63, 102.78, 94.74, 88.89, and 77.37, respectively.

In addition, at the Re of 600,000, the greatest and lowest maximum  $C_L/C_D$  for the NACA5513 and NACA3530 airfoils were 131.57 and 46.8, respectively. The NACA6712, NACA8412, NACA4412, NACA4415, NACA4418, NACA2415, and NACA2421 airfoils had a maximum  $C_L/C_D$  of 128.93, 122.71, 115.78, 109.56, 100.24, 93.34, and 82.43, respectively. Thus, the NACA5513 airfoil's greatest maximum  $C_L/C_D$  was recorded at Re of 100,000 to 600,000, whereas the NACA350030 airfoil had the lowest maximum  $C_L/C_D$  at Re of 100,000 to 600,000.

The NACA 5-digit airfoils are displayed in **Figure 2c**. The greatest maximum  $C_L/C_D$  for the NACA24012 airfoil at Re of 100,000 was 37.4, whereas the lowest maximum  $C_L/C_D$  for the NACA23024 airfoil was 32.06. NACA63415, NACA63018, NACA24015, NACA23012, NACA23015, NACA23018, and NACA24020 airfoils had a maximum  $C_L/C_D$  of 36.4, 36.32, 36.3, 35.85, 35.42, and 33.8. The highest and lowest maximum  $C_L/C_D$  were achieved by the NACA24012 and NACA23024 airfoils at 56.9 and 43.13, respectively, at a Re of 200,000.

NACA24015, NACA24020, NACA23012, NACA23015, NACA23018, NACA63018, and NACA63415 airfoils' maximum  $C_L/C_D$  were 53.5, 50.55, 50.09, 49.18, 48.57, 45.41, and 45.22, respectively. The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000, NACA24012, and NACA23024, respectively, at 68.87 and 46. The maximum  $C_L/C_D$  of the airfoils for the NACA24015, NACA23012, NACA24020, NACA23015, NACA23018, NACA63415, and NACA63018 were 64.77, 61.35, 59.55, 58.39, 56.54, 49.94, and 49.85. The greatest and lowest maximum  $C_L/C_D$  for NACA24012 and NACA23024 airfoils were 77.27 and 48.13, respectively, at a Re of 400,000. The maximum  $C_L/C_D$  for the NACA24015, NACA23012, NACA23015, NACA24020, NACA23018, NACA63415, and NACA63018 airfoils were 73.19, 69.89, 66.08, 65.96, 63.17, 52.55, and 52.38, respectively.

The highest and lowest maximum  $C_L/C_D$  for the NACA24012 and NACA23024 airfoils were 84.06 and 49.95, respectively, at a Re of 500,000. The NACA24015, NACA23012, NACA23015, NACA24020, NACA23018, NACA63018, and NACA63415 airfoils' maximum  $C_L/C_D$  were measured at 80.31, 77.7, 72.47, 71.33, 68.86, and 58.14, respectively. Finally, at a Re of 600,000, the greatest and lowest maximum  $C_L/C_D$  for the NACA24012 and NACA23024 airfoils were 89.49 and 52.68, respectively. The NACA24015, NACA23012, NACA23015, NACA24020, NACA23018, NACA63415, and NACA63018 airfoils' maximum  $C_L/C_D$  were measured at 86.25, 83.4, 78.64, 74.95, 73.7, 63.38, and 63.29, respectively. Hence, the NACA24012 airfoil's greatest maximum  $C_L/C_D$  was recorded at Re of 100,000 to 600,000, whereas the NACA23024 airfoil's lowest maximum  $C_L/C_D$  was reported at Re of 100,000 to 600,000.

Several of the Selig airfoils are shown in **Figure 2d**. The S825 airfoil had the greatest maximum  $C_L/C_D$  of 48.84 at a Re of 100,000, while the S818 airfoil had the lowest maximum  $C_L/C_D$  of 14.73. For the airfoils S822, S823, S835, S821, S814, S828, and S809, the maximum  $C_L/C_D$  were 41.02, 40.73, 34.17, 33.85, 30.97, 29, and 22.12. At a Re of 200,000, the S825 and S809 airfoils achieved the highest and lowest maximum  $C_L/C_D$ , respectively, at 70.12 and 44.41. S822, S823, S814, S835, S818, S821, and S828 airfoils had a maximum  $C_L/C_D$  of 67.89, 62.38, 56.3, 54.35, 52.47, 52.3, and 46.87, respectively.

The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000, S825, and S828, respectively, and they were 81.7 and 48.36. The maximum values for the S822, S823, S814, S818, S835, S821, and S809 airfoils were 75.12, 73.8, 68.45, 67.69, 66.03, 63.07, and 55.35. The maximum  $C_L/C_D$  for the S825 and S828 airfoils was 91.98 and 58.09, respectively, at a Re of 400,000. The maximum  $C_L/C_D$  for the airfoils S822, S823, S814, S818, S835, S821, and S809 were 86.69, 82.11, 79.32, 75.72, 73.52, 69.82, and 68.01, respectively.

The maximum  $C_L/C_D$  for the S825 and S809 airfoils was 96.79 and 73.09, respectively, at the Re of 500,000. The S822, S823, S818, S814, S835, S821, and S828 airfoils' greatest and lowest maximum  $C_L/C_D$  were measured at 94.06, 87.96, 85.23, 84.97, 79.06, 75.09, and 74.87, respectively.

Finally, at a Re of 600,000, the S825 and S809 airfoils' highest and lowest maximum  $C_L/C_D$  were 104.9 and 74.9, respectively. The S822, S823, S818, S814, S835, S821, and S828 airfoils' maximum  $C_L/C_D$ , respectively, were 101.4, 93.4, 91.8, 90.5, 81.9, 79.4, and 77.14. Therefore, the S825 airfoil's greatest maximum  $C_L/C_D$  was measured at Re of 100,000 to 600,000, whereas the S809 airfoil's lowest maximum  $C_L/C_D$  was measured at Re of 100,000, 200,000, 500,000, and 600,000. Additionally, at Re of 300,000 and 400,000, the S828 airfoil had the lowest maximum  $C_L/C_D$ .

**Figure 2e** shows a number of the Selig airfoils. The S1223 airfoil had the greatest maximum  $C_L/C_D$  of 52.47 at a Re of 100,000, while the S1046 airfoil had the lowest maximum  $C_L/C_D$  of 33.67. S4083, S7012, S8036, S8052, S5010, S6063, and S2027 airfoils had maximum  $C_L/C_D$  of 51.89, 51.1, 47.46, 47.33, 44.91, 42.58, and 42.54. At a Re of 200,000, the S4083 and S6063 airfoils recorded the maximum  $C_L/C_D$  with values of 74.28 and 49.18, respectively. For the S1223, S8036, S7012, S2027, S8052, S5010, and S1046 airfoils, the maximum  $C_L/C_D$  were 71.18, 69.75, 69.36, 65.36, 64.3, and 54.67, respectively.

The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000, S4083, and S6063, respectively, and they were 86.55 and 49.78. The maximum  $C_L/C_D$  of the airfoils for the S2027, S1223, S7012, S8036, S5010, S8052, and S1046 were equal to 83.57, 82.66, 78.52, 77.87, 73.46, 72.97, and 64.78. The greatest and lowest maximum  $C_L/C_D$  for S4083 and S6063 airfoils were 95.96 and 51.5 at Re of 400,000, respectively. The maximum  $C_L/C_D$  for the airfoils S2027, S1223, S7012, S8036, S5010, S8052, and S1046 were 93.7, 92.1, 84.38, 83.59, 79.71, 78.35, and 70.9, respectively.

The greatest and lowest maximum  $C_L/C_D$  for the S2027 and S6063 airfoils were 102.43 and 55.5, respectively, at a Re of 500,000. S4083, S1223, S8036, S7012, S5010, S8052, and S1046 airfoils' maximum  $C_L/C_D$  were measured at 102.02, 98.3, 88.73, 86.55, 84.5, 82.24, and 74.6, respectively. Finally, at the Re of 600,000, the maximum

$C_L/C_D$  for the S2027 and S6063 airfoils were 107.8 and 59.88, respectively. The S2027, S1223, S8036, S7012, S5010, S8052, and S1046 airfoils' greatest and lowest maximum  $C_L/C_D$  were measured at 107.8, 102.6, 92.7, 89.1, 88.69, 84.03, and 77.63, respectively.

Hence, the S1223 airfoil recorded the highest maximum  $C_L/C_D$  at a Re of 100,000. Additionally, with a Re of 200,000 to 300,000, the S4083 airfoil had the highest maximum  $C_L/C_D$ . The S2027 airfoil had the highest maximum  $C_L/C_D$  at Re of 400,000 to 600,000, whereas the S1046 airfoil achieved the lowest maximum  $C_L/C_D$  at Re of 100,000. Additionally, the S6063 airfoil had the lowest maximum  $C_L/C_D$  at Re of 200,000 to 600,000.

A number of Selig airfoils are displayed in **Figure 2f**. The SD2030 airfoil had the highest maximum  $C_L/C_D$  of 56.07 at Re of 100,000, whereas the SD7003 airfoil had the lowest maximum  $C_L/C_D$  of 43.12. For the airfoils SA7038, SD7032, SD7037, SA7035, SD7080, SD6060, and SD7062, the maximum  $C_L/C_D$  were 55.75, 55.33, 54.56, 52.57, 52.03, 49.78, and 44.6, respectively. At a Re of 200,000, the SD7032 and SD7003 airfoils obtained the highest and lowest maximum  $C_L/C_D$ , respectively, at 78.21 and 57.87.

For the SA7038, SD2030, SD7037, SA7035, SD7080, SD7062, and SD6060 airfoils, the maximum  $C_L/C_D$  were 77.06, 76.67, 74.78, 71.37, 70.19, 69.89, and 69.44, respectively. The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000, SD7032, and SD7003, respectively, and they were 91.65 and 66.44. The respective values are 88.53, 88.17, 85.86, 84.04, 82.64, 81.24, and 80.20 for the SA7038, SD2030, SD7037, SD7062, SA7035, SD6060, and SD7080 airfoils.

The greatest and lowest maximum  $C_L/C_D$  for the SD7032 and SD7003 airfoils were 100.08 and 74.03 at a Re of 400,000, respectively. The maximum  $C_L/C_D$  for the airfoils SD2030, SA7038, SD7037, SD7062, SA7035, SD6060, and SD7080 were 97.39, 97.24, 94.68, 92.43, 90.27, 87.6, and 85.49, respectively. The highest and lowest maximum  $C_L/C_D$  for the SD7032 and SD7003 airfoils were 107.39 and 78.49, respectively, at a Re of 500,000. The SD2030, SA7038, SD7062, SD7037, SA7035, SD6060, and SD7080 airfoils' maximum  $C_L/C_D$  were measured at 103.46, 103.17, 101.47, 98.63, 95.46, 93.53, and 89.08, respectively.

In the end, at the Re of 600,000, the highest and lowest maximum  $C_L/C_D$  for the SD7032 and SD7003 airfoils were 112.87 and 82.36, respectively. The SD7062, SA7038, SD2030, SD7037, SA7035, SD6060, and SD7080 airfoils' maximum  $C_L/C_D$  were measured at 107.93, 107.52, 106.66, 102.07, 100.37, 97.78, and 94.16, respectively. Thus, the SD2030's highest maximum  $C_L/C_D$  was recorded at Re of 100,000, and the SD7032's was recorded at Re of 200,000 to 600,000. Furthermore, at Re between 100,000 and 600,000, the SD7003 airfoil had the lowest maximum  $C_L/C_D$ .

The SG6040, SG6041, SG6042, SG6043, SG6050, SG605, PSU94-097, and RG15 airfoils are depicted in **Figure 2g**. At Re of 100,000, the SG6043 airfoil had the highest maximum  $C_L/C_D$ , measuring 65.68, and the SG6050 airfoil had the lowest maximum, measuring 48.19. For the airfoils PSU94-097, SG6051, SG6041, RG15, and SG6040, the maximum  $C_L/C_D$  were 63.15, 59.3, 55.57, 53.4, 51.81, and 51.03, respectively. The highest and lowest maximum  $C_L/C_D$  were obtained by the SG6043 and SG15 airfoils at 97.21 and 68.9, respectively, at a Re of 200,000.

PSU94-097, SG6042, SG6051, SG6050, SG6040, and SG6041 airfoils' the greatest and lowest maximum  $C_L/C_D$  were 90.47, 89.01, 80.61, 73.89, 72.85, and 72.5, respectively. The maximum  $C_L/C_D$  for the SG6043 and RG15 airfoils at Re of 300,000 were 117.41 and 78.3, respectively. The maximum  $C_L/C_D$  airfoils for the PSU94-097, SG6042, SG6051, SG6050, SG6040, and SG6041 were equal to 106.92, 105.09, 95.7, 88.81, 83.82, and 82.61. The highest and lowest maximum  $C_L/C_D$  for the SG6043 and RG15 airfoils were 132.89 and 84.88, respectively, at a Re of 400,000. The maximum  $C_L/C_D$  for the PSU94-097, SG6042, SG6051, SG6050, SG6040, and SG6041 airfoils was 119.08, 115.78, 104.48, 98.63, 92.17, and 88.34, respectively.

The highest and lowest maximum  $C_L/C_D$  for the SG6043 and RG15 airfoils were 143.47 and 89.99, respectively, at a Re of 500,000. The PSU94-097, SG6042, SG6051, SG6050, SG6040, and SG6041 airfoils had the maximum  $C_L/C_D$  of 126.1, 123.77, 113.62, 106.16, 97.84, and 91.14, respectively. Finally, at a Re of 600,000, the highest and lowest maximum  $C_L/C_D$  for the SG6043 and RG15 airfoils were 153.09 and 92.5, respectively. The PSU94-097, SG6042, SG6051, SG6050, SG6040, and SG6041 airfoils had a maximum  $C_L/C_D$  of 135.1, 131.19, 119.59, 111.67, 103.2, and 93.4, respectively. The SG6043 airfoil had the highest maximum  $C_L/C_D$ , which was measured at Re of 100,000 to 600,000, while the SG6050 airfoil had the lowest maximum  $C_L/C_D$ , measured at Re of 100,000, and the RG15 airfoil at Re of 200,000 to 600,000.

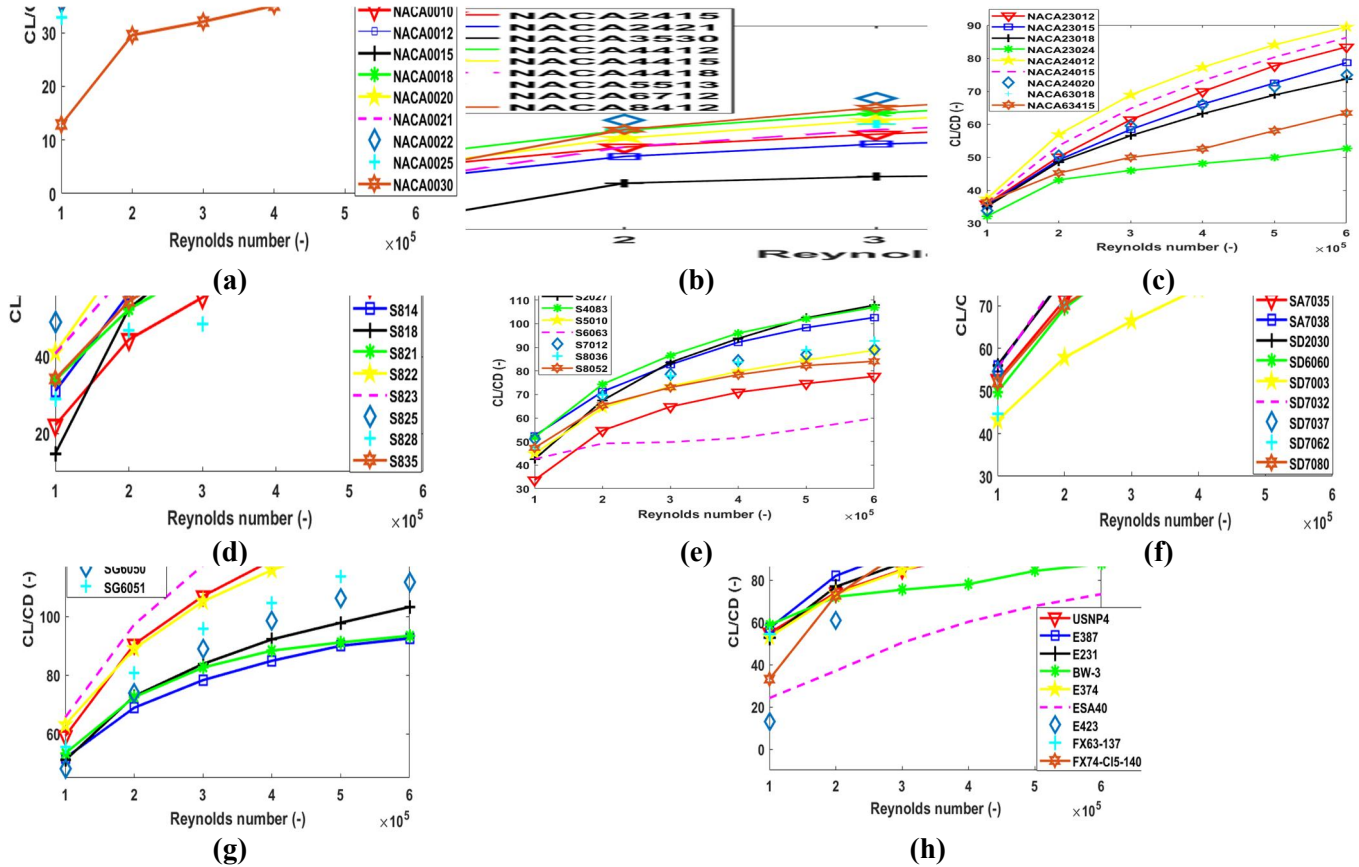
The E231, USNPS4, E387, BW-3, E374, ESA40, E423, FX63-137, and FX74-C15-140 airfoils are depicted in **Figure 2h**. The BW-3 airfoil had the highest maximum  $C_L/C_D$  of 58.7 at a Re of 100,000, while the E423 airfoil had the lowest maximum  $C_L/C_D$  of 12.94. Respectively, the maximum  $C_L/C_D$  for E387, USNPS4, FX63-137, E374, E231, FX74-C15-140, and ESA40 airfoils were 57.19, 54.93, 54.42, 53.02, 52.77, 33.09, and 24.17.

At a Re of 200,000, the FX63-137 and ESA40 airfoils obtained the highest and lowest maximum  $C_L/C_D$ , respectively, at 90.29 and 37.04. E387, E231, USNPS4, E374, FX74-C15-140, BW-3, and E423 airfoils had maximum  $C_L/C_D$  that were, respectively, 81.97, 76.84, 74, 73.31, 72.74, and 72.04 and 60.75. The highest and lowest maximum  $C_L/C_D$  were measured at Re of 300,000 for the FX63-137 and ESA airfoils, respectively, at 107.31 and 50.36. The E387, FX74-C15-140, E423, E231, USNPS4, E374, and BW-3 airfoils were equal to 93.82, 93.33, 91.08, 88, 84.79, 84.47, and 75.4, respectively.

At a Re of 400,000, the highest and lowest maximum  $C_L/C_D$  for the FX63-137 and ESA40 airfoils were 119.4 and 60.24, respectively. The maximum  $C_L/C_D$  for the airfoils E423, FX74-C15-140, E387, E374, USNPS4, E231, and BW-3 were 109.46, 108, 99.95, 94.17, 91.27, 91, and 78.03, respectively. The greatest and lowest maximum  $C_L/C_D$  for the FX63-137 and EAS40 airfoils at Re of 500,000 were 129.64 and 67.72, respectively. The E423, FX74-C15-140, E387, E374, USNP4, E231, and BW-3 airfoils' maximum  $C_L/C_D$  was measured at 122.94, 119.16, 106, 97.47, 95.38, 94.05, and 84.31, respectively.

Finally, at the Re of 600,000, the highest and lowest maximum  $C_L/C_D$  for the FX63-137 and ESA40 airfoils were 135.28 and 73.3, respectively. The E423, FX74-C15-140, E387, E374, USNPS4, E231, and BW-3 airfoils' maximum  $C_L/C_D$  were measured at 132.9, 129.12, 109.2, 103.1, 99.94, 94.5, and 87.6, respectively. The BW-

3 airfoil's highest maximum  $C_L/C_D$  was measured at Re of 100,000, and the FX63-137's was between Re 200,000 to 600,000. Additionally, the E423 airfoil at Re of 100,000 and the ESA40 airfoil at Re of 200,000 to 600,000 achieved the lowest maximum  $C_L/C_D$ .



**Figure 2.** Analyzing the maximum  $C_L/C_D$  of selected airfoils at Reynolds numbers (Re) ranging from 100,000 to 600,000. (a) Symmetrical NACA 4-digit airfoils; (b) other NACA 4-digit airfoils; (c) NACA 5-digit airfoils; (d) Selig airfoils (3-digit); (e) Selig airfoils (4-digit); (f) Selig airfoils (SA/SD series); (g) SG604x and related airfoils; (h) Eppler and other airfoils.

As a consequence, the SG6043 airfoil revealed the highest maximum  $C_L/C_D$  when compared to the other 71 airfoils evaluated at Re from 100,000 to 600,000. To investigate and enhance the form modification of the airfoil utilizing variations in  $t/c$  and to determine the ideal  $t/c$  at Re of 10,000 to 600,000, the SG6043 airfoil was used. We can develop another airfoil by modifying the shape variations in the  $t/c$  using the XFOIL software. At each  $t/c$  configuration, research was carried out on the most suitable new airfoil for optimum  $C_L/C_D$  at Re ranging from  $10^5$  to  $6 \times 10^5$ . Then, utilizing the zone of  $t/c$  with the more significant value  $C_L/C_D$ , the geometrical parameters of the SG6043 modified airfoils were found.

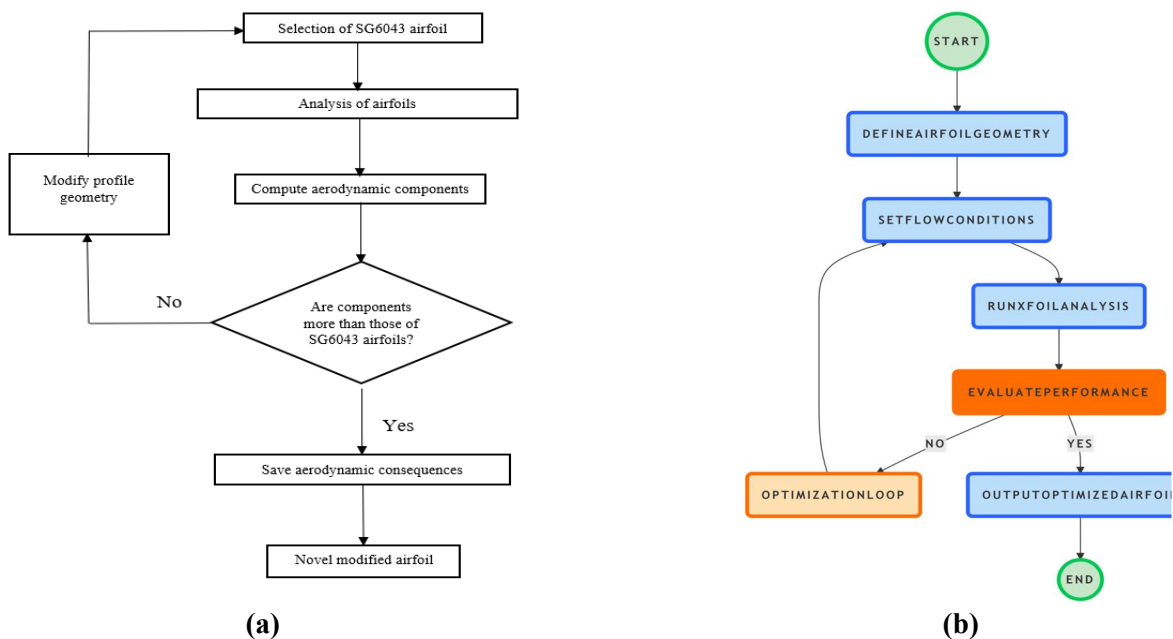
Aerodynamic efficiency metrics for the novelty-modified airfoils, including  $C_L$ ,  $C_D$ ,  $C_L/C_D$ ,  $AoA_{stall}$ , and drag buckets, were determined and investigated with the baseline airfoil at a Re of  $10^5$  to  $6 \times 10^5$  and for the  $AoA$  range from  $0^\circ$  to  $20^\circ$ . A summary of the procedure used for the novel airfoil under investigation in XFOIL software is shown in **Figure 3a**.

Turbine blades are critical components in converting fluid or gas energy into mechanical energy. Optimizing their shape, material, and design enhances aerodynamic efficiency, reducing energy losses and improving overall turbine performance. As well better efficiency translates to higher power output for the same input energy, which is particularly important in power plants and aircraft engines. The optimization process of XFOIL is shown in **Figure 3b**. The effectiveness standards for innovative airfoils were changed, and Section 3 presents the effective methods. simplified version of the XFOIL optimization flowchart is shown in Algorithm 1 as below:

**Algorithm 1** Airfoil optimization

- 1: Start
- 2: Define Airfoil Geometry
- 3: - Input initial airfoil shape parameters.
- 4: Set Flow Conditions
- 5: - Specify Reynolds number, Mach number, and angle of attack.
- 6: Run XFOIL Analysis
- 7: - Compute lift, drag, and moment coefficients.
- 8: Evaluate Performance
- 9: - Check if the performance meets the desired criteria.
- 10: Optimization Loop
- 11: - If not optimized:
- 12: - Modify airfoil shape using optimization algorithm.
- 13: - Return to step 3.
- 14: - If optimized:
- 15: - Proceed to next step.
- 16: Output Optimized Airfoil
- 17: - Save the final airfoil geometry and performance data.
- 18: End

This is a high-level overview. The actual process can be more complex depending on the specific optimization algorithms and criteria used.



**Figure 3.** (a) Abstract of XFOIL software process for profile experiment; (b) optimization process.

### 2.3. Theoretical framework

The SG6043 airfoil was modified by varying the thickness-to-camber ratio ( $t/c$ ) between 0.5 and 1.5. Three modified airfoils (SG6043 modified 1, 2, and 3) were designed and analyzed to determine their aerodynamic performance. Equations (1)–(5) show the mathematical basis for investigating the aerodynamic characteristics of the airfoil [25,26].

$$Reynoldsnumber = \frac{\rho U_{rel} c}{\mu} = \frac{U_{rel} c}{\nu} \quad (1)$$

$$U_{rel} = \sqrt{[U(1-a)]^2 + [r\omega]^2} \quad (2)$$

$$L = C_l \frac{1}{2} \rho U^2 c l \quad (3)$$

$$D = C_d \frac{1}{2} \rho U^2 c l \quad (4)$$

$$\frac{L}{D} = \frac{(C_l \frac{1}{2} \rho U^2 c l)}{(C_d \frac{1}{2} \rho U^2 c l)} = \frac{C_l}{C_d} \quad (5)$$

Equation (1) defines a relationship between the speed of air, kinematic viscosity, airfoil chord length, and wind Re. The lift force ( $F_L$ ) and drag force ( $F_D$ ) of an airfoil can be calculated in Equations (3) and (4), respectively.

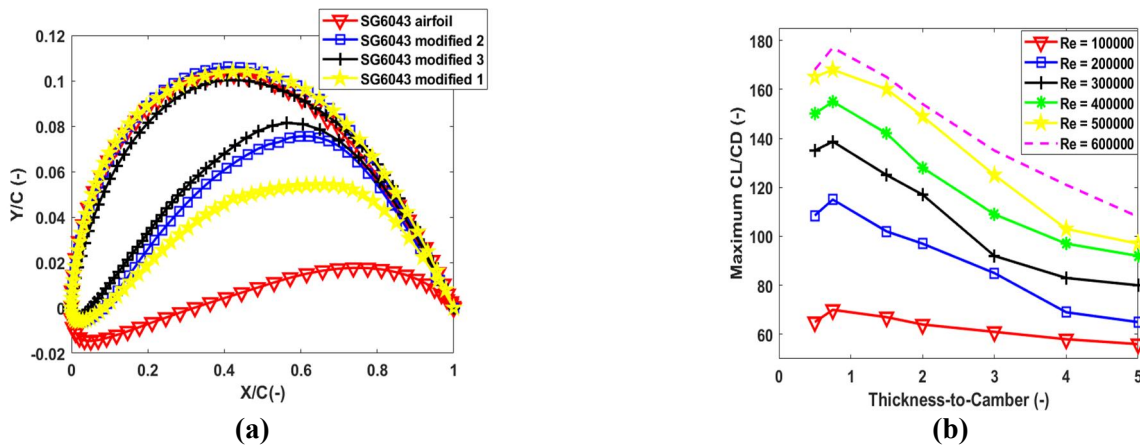
Equation (3) illustrates the relationship between the  $F_L$  and the  $C_L$  by including the air speed, density, chord length, and span. In Equation (4), the  $F_D$  on the airfoil is correlated with the  $C_D$ , speed of the wind, density, chord, and span. The  $C_L/C_D$  was provided by Equation (5).

### 2.4. SG6043 airfoil modified optimization

Based on initial design optimization findings, **Figure 4a** illustrates variations in reaching their highest  $C_L/C_D$  with  $t/c$  for the SG6043 airfoil for Re from  $10^5$  to  $6 \times 10^5$ . **Figure 4a** shows that the peak  $C_L/C_D$  had a dome-shaped relationship with the  $t/c$  for each Re, and that the efficiency of  $C_L/C_D$  generally improved with rising Re. The maximum peak CL/CD occurred within the  $t/c$  range of 0.50 to 1.50 for each Re. Hence, the top  $C_L/C_D$  was smaller outside of this  $t/c$  range. The  $t/c$  of the SG6043 airfoil was determined using the  $t/c$ , which was considered when generating the airfoils in the current research. The  $t/c$  ranged from 0.50 to 1.50.

SG6043 modified 1 airfoil was optimized to have a pick thickness of 7.05% at 17.20% of the chord and a pick camber of 7.72% at 49.80% of the chord, SG6043 modified 2 airfoils was optimized to have a pick thickness of 6.52% at 15.30% of the chord and a pick camber of 8.79% at 53.20% of the chord; and SG6043 modified 3 airfoils was optimized to have a pick thickness of 4.91% at 15.70% of the chord and a pick camber of 8.88% at 52.50% of the chord, as was represented graphically in **Figure 4b**. Moreover, the SG6043 airfoil had a peak thickness of 10.02% at 32.10% of the chord and a peak camber of 5.50% at 49.70% of the chord.

Hence, the  $t/c$  range for these parameters was between 0.50 and 1.50. This zone saw the development of three airfoils with the designations SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3. According to **Figure 4b**, the significant variation between the SG6043 airfoil and the novelty-modified SG6043 modified airfoils was in the geometrical features of the thickness and camber airfoils. In comparison to the SG6043 airfoil, the SG6043 modified airfoils had thinner and more cambered geometries. As previously mentioned, the efficiency parameters of the novelty-designed airfoils and the SG6043 airfoil were calculated at a  $Re$  of  $10^5$  to  $6 \times 10^5$ .

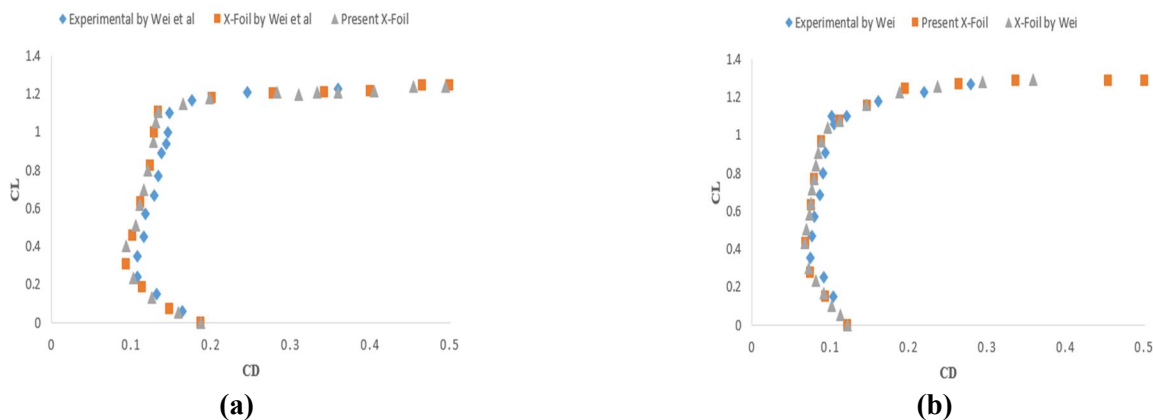


**Figure 4.** Airfoil geometry variation for SG6043 airfoil optimization, (a) peak  $C_L/C_D$  at various thickness-to-camber ratios; (b) SG6043 and SG6043 modified airfoils.

### 3. Results and discussions

#### 3.1. Validation data

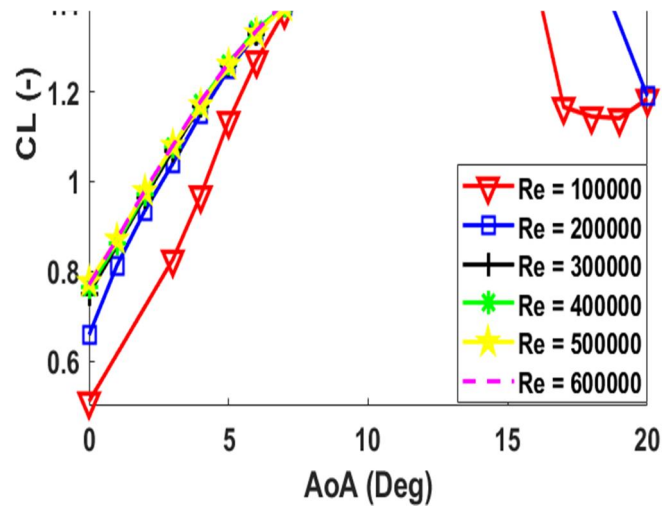
As illustrated in **Figure 5a,b**, which compare the aerodynamic efficiency of the E387 airfoil as predicted by X-Foil at  $Re$  of 200,000 and 400,000 with the experiment and X-Foil data by Wei et al. [27] in order to confirm the correctness of the X-Foil software. The results from the experiment and X-Foil software are in strong agreement with one another, which can support the need for optimization.



**Figure 5.** Variation of aerodynamic parameters predicted by the XFOIL software data and experimental findings [27]. (a)  $Re = 200,000$ , (b)  $Re = 400,000$ .

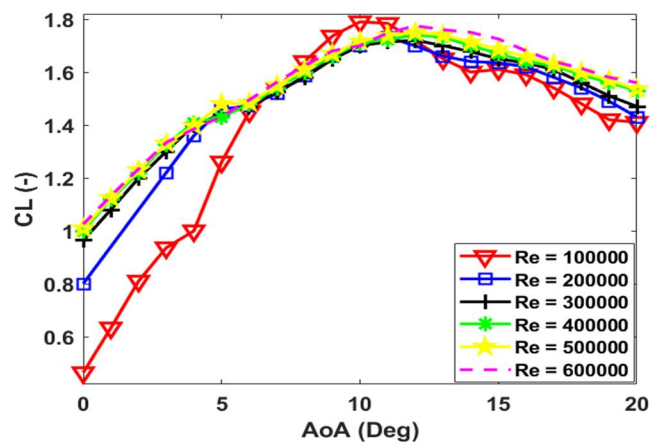
### 3.2. Lift efficiency of SG6043, SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils

For Re between 100,000 and 600,000, the lift efficiency graphs for the base and modified SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils were illustrated in **Figures 6–9**, respectively. The value of the  $C_L$  had increased for the SG6043 airfoil as the Re had risen from  $10^5$  to  $6 \times 10^5$ ; the lowest value of the  $C_L$  in the Re of  $10^5$  was equal to 1.604, and the highest value of the  $C_L$  in the Re of  $6 \times 10^5$  was 1.769 (**Figure 6**).



**Figure 6.**  $C_L$  graph for SG6043 airfoil.

The SG6043 modified 1 airfoil had the greatest peak  $C_L$  of 1.79 at a Re of  $10^5$ . The lowest peak  $C_L$  of 1.72 equaled a Re of  $3 \times 10^5$ . The findings demonstrated that when the Re increased,  $C_L$  generally increased better. SG6043 modified 1 had near lift efficiency for Re between  $2 \times 10^5$  and  $5 \times 10^5$ . Moreover, the  $C_L$  at Re of  $3 \times 10^5$ ,  $4 \times 10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$  equal to 1.72, 1.74, 1.75, and 1.772, respectively. This value had risen as Re from  $3 \times 10^5$  to  $6 \times 10^5$  had increased (**Figure 7**).



**Figure 7.**  $C_L$  graph for SG6043 modified 1 airfoil.

**Figure 8** illustrates the lift efficiency graph for the SG6043 modified 2 airfoils at Re between  $10^5$  to  $6 \times 10^5$ . Similarly, as Re increased,  $C_L$  efficiency generally

improved. For  $AoAs$  less than  $12^\circ$  at  $Re$  of  $10^5$  to  $6 \times 10^5$ , the  $C_L$  efficiency was close to each other. At  $Re$  of  $6 \times 10^5$  and  $2 \times 10^5$ , the SG6043 modified 2 airfoil had peaks  $C_L$  of 1.798 and 1.743, respectively, the most excellent and lowest values. Also, at a  $Re$  of  $10^5$ , the greatest value of the  $C_L$  was equal to 1.748, which was more than a  $Re$  of  $2 \times 10^5$  and less than a  $Re$  of  $3 \times 10^5$  to  $6 \times 10^5$ .

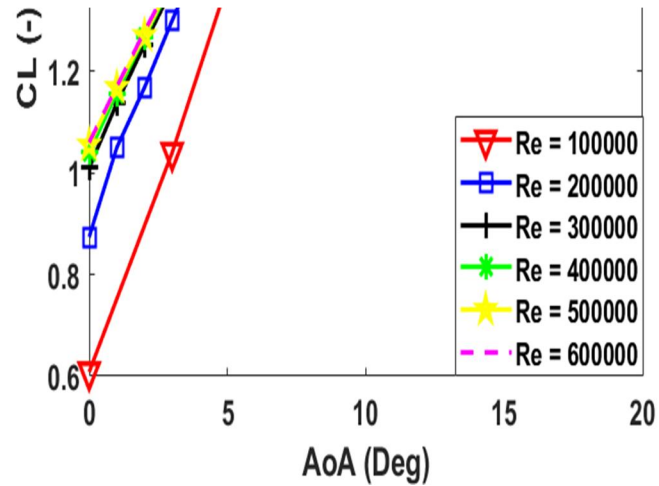


Figure 8.  $C_L$  graph for SG6043 modified 2 airfoil.

The lift efficiency graph for SG6043 modified 3 airfoils with a  $Re$  of  $10^5$  to  $6 \times 10^5$  is indicated in Figure 9. The  $C_L$  efficiency was enhanced with an increment in  $Re$ , with relative efficiency for  $Re$  of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$ . The SG6043 modified 3 airfoil had the greatest and least peak  $C_L$  of 1.788 and 1.697, respectively, at  $Re$  of  $10^5$  and a  $Re$  of  $4 \times 10^5$ , respectively. In addition, the peak  $C_L$  in  $Re$  of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$  equals 1.763, 1.781, 1.773, and 1.778.

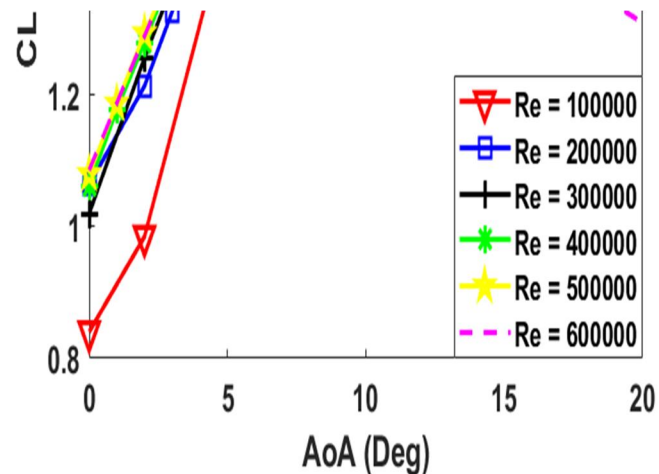


Figure 9.  $C_L$  graph for SG6043 modified 3 airfoil.

Typically, the peak  $C_L$  of modified airfoils in all  $Re$  was greater than the peak  $C_L$  of the SG6043 airfoil, and the enhancement in lift efficiency for an increment in  $Re$  was related to an incremented air velocity relevant to a higher  $Re$ .

Moreover, at each  $Re$ , the decrement in lift efficiency beyond the peak  $C_L$  was related to the airfoils encountering stall situations as a consequence of lift resistance from turbulence on the airfoil's suction surfaces. At a  $Re$  of  $3 \times 10^5$ , there was almost

no discernible difference in lift efficiency between any airfoil. This near-efficiency attitude indicates that the lift efficiency of the airfoils was comparatively less susceptible to changes in Re from Re of  $3 \times 10^5$  to  $6 \times 10^5$ . This effect was related to nonlinear aerodynamic properties frequently found in low Re airflow situations [28].

### 3.3. Stall efficiency of SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils

The stall efficiency of SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils at Re from  $10^5$  to  $6 \times 10^5$  was investigated in **Table 1**. For the analysis, Re of  $10^5$  to  $6 \times 10^5$ , entire airfoils had  $AoA_{stall}$  between  $9^\circ$  to  $13^\circ$ .

**Table 1.** Stall performances for SG6043 modified airfoils.

Airfoils	Stall Angle ( $^\circ$ )					
	Re = $10^5$	Re = $2 \times 10^5$	Re = $3 \times 10^5$	Re = $4 \times 10^5$	Re = $5 \times 10^5$	Re = $6 \times 10^5$
SG6043 modified 1	10	11	12	12	12	12
SG6043 modified 2	12	12	13	13	13	13
SG6043 modified 3	9	10.5	10	11	9	9

SG6043 modified 1 airfoil had the lowest  $AoA_{stall}$  of  $10^\circ$  at Re of  $10^5$  and the greatest  $AoA_{stall}$  of  $12^\circ$  at Re of  $3 \times 10^5$ ,  $4 \times 10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$ . Moreover,  $AoA_{stall}$  of  $11^\circ$  was presented at a Re of  $2 \times 10^5$ . The SG6043 modified 2 airfoil had the least  $AoA_{stall}$  of  $12^\circ$  at Re of  $10^5$  and  $2 \times 10^5$ . Moreover, SG6043 modified 2 airfoils had the most excellent  $AoA_{stall}$  of  $13^\circ$  at Re of  $3 \times 10^5$ ,  $4 \times 10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$ , respectively.

The SG6043 modified 3 airfoil had the least  $AoA_{stall}$  of  $9^\circ$  at Re of  $10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$ . Also, SG6043 modified 3 airfoils had the most significant  $AoA_{stall}$  of  $11^\circ$  at Re of  $4 \times 10^5$ . As well as,  $AoA_{stall}$  of  $10.5^\circ$  and  $10^\circ$  were presented at Re of  $2 \times 10^5$  and  $3 \times 10^5$ . The  $AoA_{stall}$  demonstrates the crucial  $AoA$  beyond which the  $C_L$  efficiency starts to degrade due to resistance generated by turbulence on the airfoil's suction area for every airfoil under each Re flow regime.

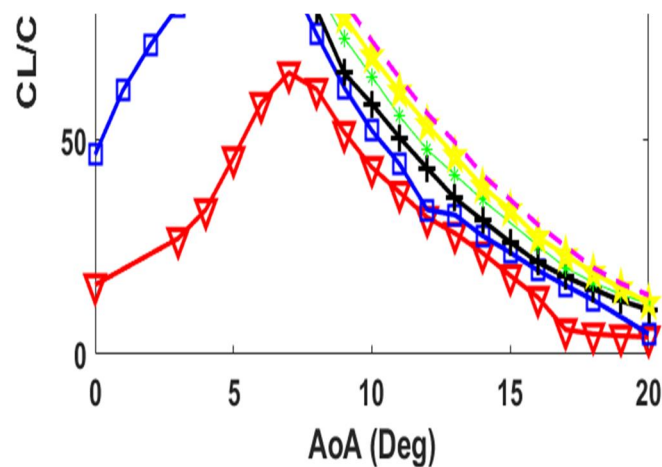
The greatest  $AoA_{stall}$  of  $13^\circ$  and  $12^\circ$  for SG6043 modified 2 airfoil for nearly the entire Re demonstrated it was favorable for utilization over and across a comparatively wider  $AoA$ .

**Figures 7–9's** lift efficiency graphs showed that total airfoils often produced post-stall slow performance at Re of 200,000. The shape of the airfoils, which was developed for the most incredible  $C_L/C_D$  efficiency and was required for continuous aerodynamic efficiency at an extensive range of  $AoA$  without a short loss of lift, causes this slow post-stall feature. It was known that abrupt lift loss causes WT rotor efficiency to degrade quickly [28].

### 3.4. The $C_L/C_D$ efficiency of SG6043 and SG6043 modified airfoils

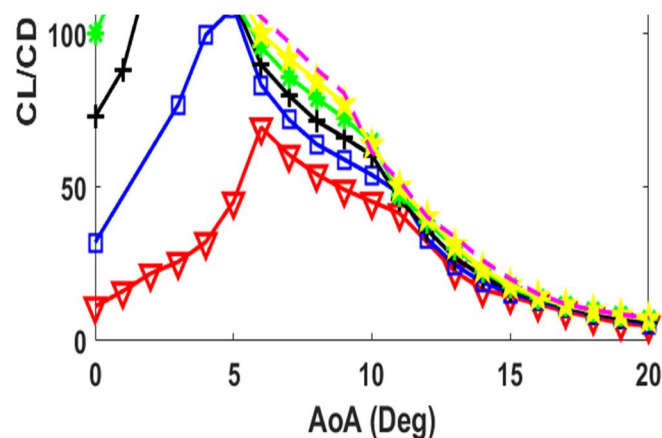
The SG6043 modified 1 airfoil demonstrated the highest lift coefficient ( $C_L$ ) of 1.79 at Re = 100,000, outperforming the original SG6043 airfoil. As Re increased, the  $C_L$  for all modified airfoils improved, with the SG6043 modified 2 airfoil achieving a peak  $C_L$  of 1.798 at Re = 600,000 (**Figure 6**). This improvement in lift efficiency is

attributed to the optimized  $t/c$  ratio, which enhances airflow over the airfoil surface. The  $C_L/C_D$  efficiency graphs of SG6043, SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils for  $Re$  of  $10^5$  to  $6 \times 10^5$  were illustrated in **Figures 10–13**, respectively. The  $C_L/C_D$  efficiency typically increased with increasing  $Re$  for airfoils and had a dome-shaped relationship with  $AoA$  for the entire  $Re$ . Throughout the whole  $AoA$ , the  $C_L/C_D$  efficiency was greatest at a  $Re$  of  $6 \times 10^5$  and lowest at a  $Re$  of  $10^5$ . According to **Figure 10**, at a  $Re$  of  $6 \times 10^5$ , the SG6043 airfoil's greatest peak  $C_L/C_D$  was 152.88 at an  $AoA$  of  $3^\circ$ . The least peak  $C_L/C_D$  at  $Re$  of  $10^5$  was 65.86 at an  $AoA$  of  $7^\circ$ . The highest  $C_L/C_D$  for the SG6043 airfoil was 97.21, 117.25, 132.5, and 143.33, respectively, for  $Re$  of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$ , at  $AoA$  of  $5^\circ$ ,  $4^\circ$ , and  $3^\circ$ .



**Figure 10.** The  $C_L/C_D$  efficiency for SG6043 airfoil.

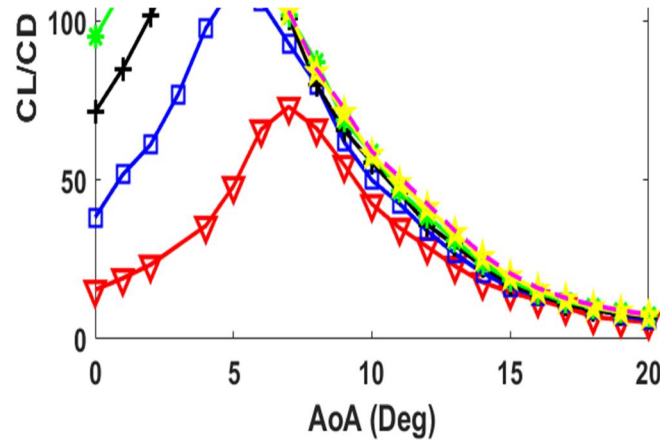
From **Figure 11**, at a  $Re$  of  $6 \times 10^5$ , the highest peak  $C_L/C_D$  for the SG6043 modified 1 airfoil was 184.85 at  $AoA = 3^\circ$ . At a  $Re$  of  $10^5$ , the least peak  $C_L/C_D$  was 69.48 at  $AoA = 6^\circ$ . At  $Re$  of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$ , the greatest values  $C_L/C_D$  for SG6043 modified 1 airfoil were 108.47, 135.59, 154.3, and 172.43, respectively, at  $AoA$ s of  $5^\circ$ ,  $4^\circ$ ,  $3^\circ$ , and  $3^\circ$ .



**Figure 11.** The  $C_L/C_D$  efficiency for SG6043 modified 1 airfoil.

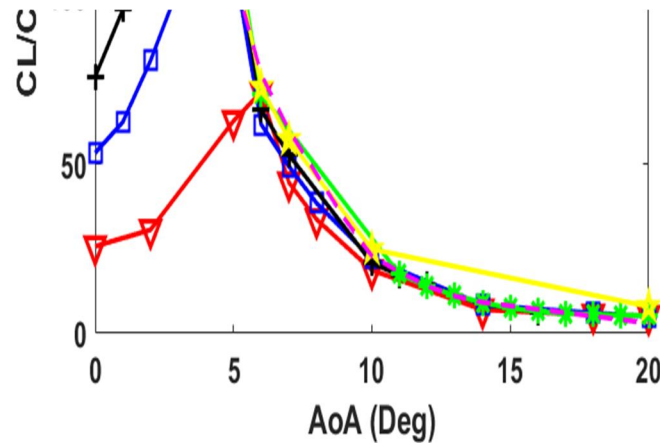
From **Figure 12**, at a  $Re$  of  $6 \times 10^5$ , the greatest peak  $C_L/C_D$  for the SG6043 modified 1 airfoil was 177.25 at  $AoA = 3^\circ$ . At a  $Re$  of  $10^5$ , the least peak  $C_L/C_D$  was

73.08 at  $AoA = 7^\circ$ . At Re of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$ , the highest values of  $C_L/C_D$  for SG6043 modified 1 airfoil were 111.70, 138.67, 160.80, and 171.08, respectively, at  $AoAs$  of  $5^\circ$ ,  $4^\circ$ ,  $4^\circ$ , and  $4^\circ$ .



**Figure 12.** The  $C_L/C_D$  efficiency for SG6043 modified 2 airfoil.

According to **Figure 13**, at a Re of  $6 \times 10^5$ , the SG6043 modified 3 airfoil's greatest peak  $C_L/C_D$  was 182.36 at an  $AoA$  of  $2^\circ$ . The least peak  $C_L/C_D$  at a Re of  $10^5$  was 71.34 at an  $AoA$  of  $6^\circ$ . The highest  $C_L/C_D$  for the SG6043 modified 3 airfoil was 116.98, 145.02, 157.34, and 170.15, respectively, for Re of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$ , at  $AoAs$  of  $4^\circ$ ,  $3^\circ$ ,  $3^\circ$ , and  $2^\circ$ , respectively.



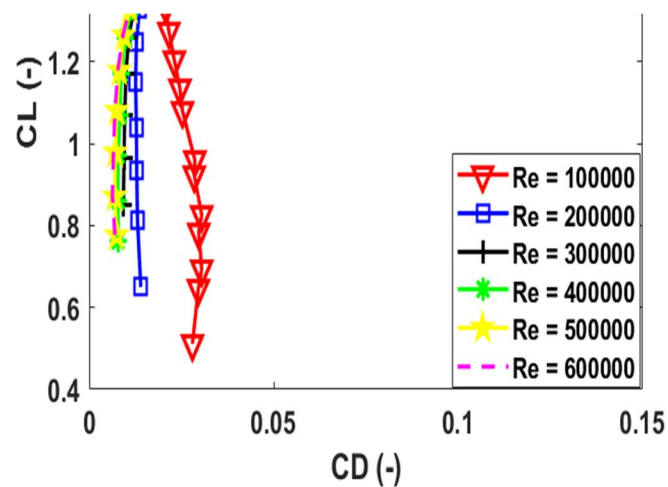
**Figure 13.** The  $C_L/C_D$  efficiency for SG6043 modified 3 airfoil.

The greatest  $C_L/C_D$  efficiency for each airfoil occurred at a Re of  $6 \times 10^5$ , which was related to a high energy flow and tried to produce a high lift. The maximum  $C_L/C_D$  efficiency for the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils at Re of  $3 \times 10^5$ , respectively, was 135.59, 138.67, and 145.02, compared with further airfoils like the E387, SG6043, Go471a, and EYO-Series airfoils studied in other research [9,15,16,21].

### 3.5. Drag bucket performances of SG6043 and SG6043 modified airfoils

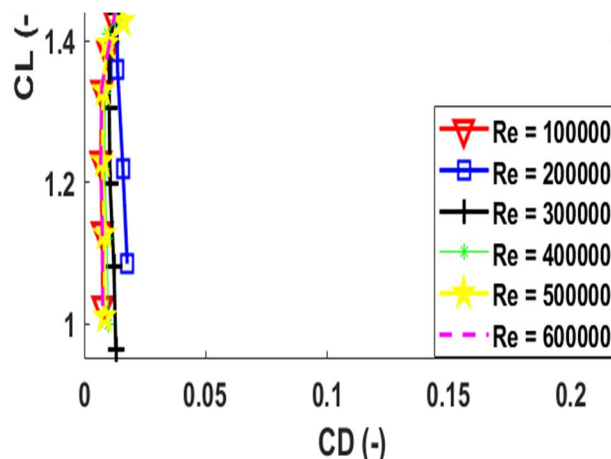
The SG6043 modified 2 airfoil exhibited the highest stall angle ( $AoA_{stall}$ ) of  $13^\circ$  at Re = 300,000 to 600,000, making it suitable for a wider range of operating conditions (**Table 1**). This is a significant improvement over the original SG6043

airfoil, which had a stall angle of  $12^\circ$  at the same Re range. The drag bucket efficiency for the SG6043, SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils is shown in **Figures 14** and **15**, respectively. Typically, SG6043 and SG6043-modified airfoils had an increment in drag bucket efficiency with an incrementing Re. According to **Figure 14**, for the SG6043 airfoil and at a Re of  $10^5$ , the first rise in the lift was accompanied by a slight decrease in drag up to a  $C_L$  of around 1.6. After this limit, there was a small drop in lift and a significant increase in drag. With no commensurate change in drag, the initial increment in  $C_L$  up to around 1.20 happened steadily at a Re of  $6 \times 10^5$ . Above  $C_L$  of 1.76, lift only was reduced while drag drastically increased. At Re of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$ , there was a similar performance trend.



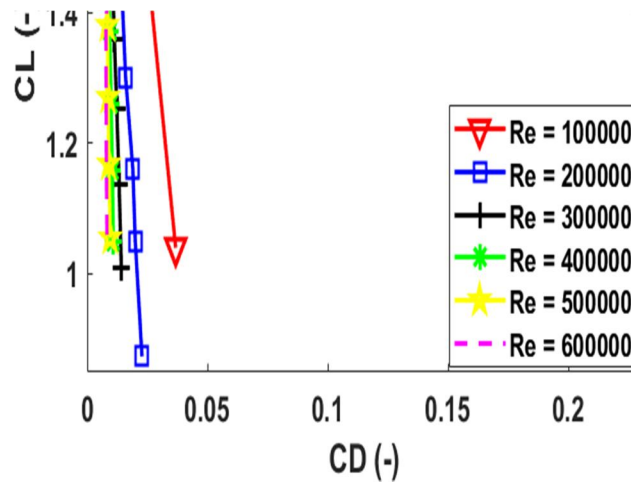
**Figure 14.** Drag bucket for SG6043 airfoil.

According to **Figure 15**, with the SG6043 modified 1 airfoil at a Re of  $10^5$ , the primary rise in the lift was accompanied by a minor decrease in drag up to a  $C_L$  of around 1.78. After this amount, there was a slight drop in lift and a significant increase in drag. At a Re of  $6 \times 10^5$ , the  $C_L$  slowly increased at first, reaching a value of around 1.38, without any commensurate variation in drag. With only a modest reduction in lift, drag significantly rose above the  $C_L$  of 1.772. The efficiency trends for Re of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$  were comparable.



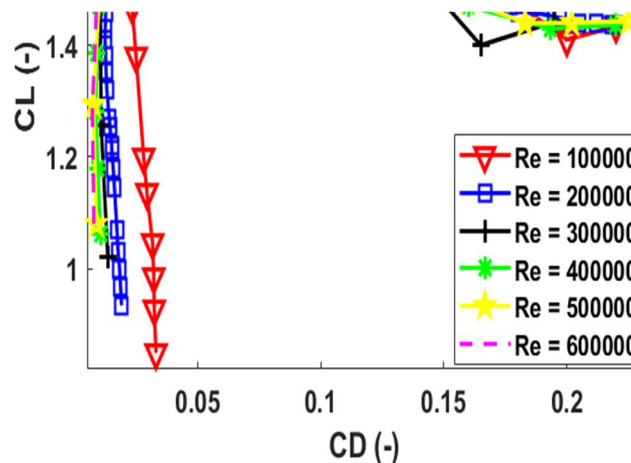
**Figure 15.** Drag bucket for SG6043 modified 1.

**Figure 16** shows that for the SG6043 modified 2 airfoil at a  $Re$  of  $10^5$ , the primary rise in the lift was accompanied by a minor decrease in drag up to a  $C_L$  of around 1.74. After this amount, there was a slight drop in lift and a significant increase in drag. At a  $Re$  of  $6 \times 10^5$ , the  $C_L$  slowly increased at first, reaching a value of around 1.53, without any commensurate variation in drag. With only a modest reduction in lift, drag significantly rose above the  $C_L$  of 1.798. The efficiency trends for  $Re$  of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$  were comparable.



**Figure 16.** Drag bucket for SG6043 modified 2.

**Figure 17** illustrates that with the SG6043 modified 3 airfoil at a  $Re$  of  $10^5$ , the primary rise in the lift was accompanied by a minor decrease in drag up to a  $C_L$  of around 1.787. After this amount, there was a slight drop in lift and a significant increase in drag. At a  $Re$  of  $6 \times 10^5$ , the  $C_L$  slowly increased at first, reaching a value of around 1.47, without any commensurate variation in drag. With only a modest reduction in lift, drag significantly increased above the  $C_L$  of 1.778. The efficiency trends for  $Re$  of  $2 \times 10^5$ ,  $3 \times 10^5$ ,  $4 \times 10^5$ , and  $5 \times 10^5$  were comparable.



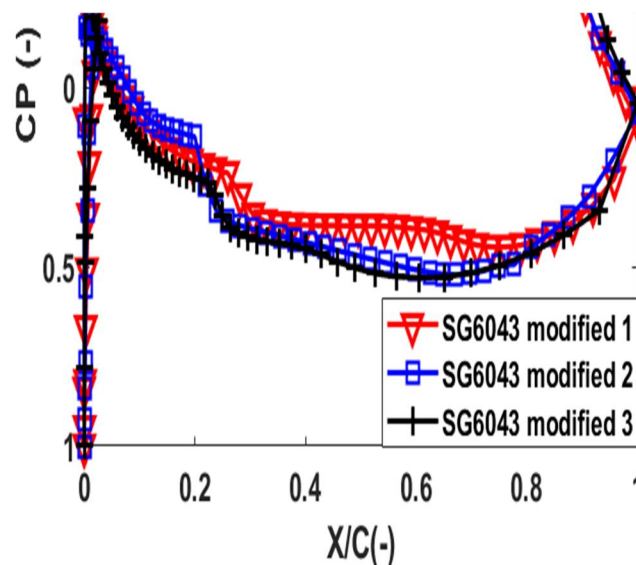
**Figure 17.** Drag bucket for SG6043 modified 3.

At the whole  $Re$ , every airfoil had its primary increment in  $C_L$  happening at either steady drag or decreasing drag up to around the region of peak  $C_L$ . This aerodynamic treatment resulted from how the airfoils were modified and developed for peak  $C_L/C_D$

efficiency. The post-stall areas, where turbulence on the airfoil areas decreased lift generation and raised drag, include the area in the drag buckets beyond the peak  $C_L$  where the  $C_D$  incremented rapidly. The capability of the airfoils to increment lift efficiency to around the part of peak  $C_L$  while stabilizing or decreasing the surface of drag was a typically favorable feature of great-efficiency airfoils. All modified airfoils showed improved drag bucket performance, with the SG6043 modified 1 airfoil demonstrating the most significant reduction in drag at higher lift coefficients (**Figure 14**). This indicates that the modified airfoils are more efficient at maintaining lift while minimizing drag, which is critical for SWT performance.

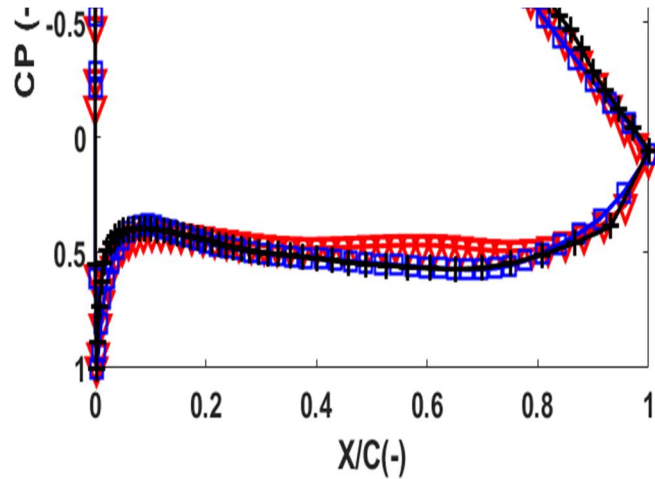
### 3.6. Pressure distribution ( $C_p$ ) of SG6043 modified airfoils

**Figures 18–21** were illustrated, respectively, the upper and bottom surfaces  $C_p$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils at  $Re$  of  $3 \times 10^5$  for the  $AoA$  of  $0^\circ$ , the angle at peak  $C_L/C_D$ ,  $AoA_{stall}$ , and  $20^\circ$ . According to **Figure 18**, the modified airfoil had considerably bigger suction (negative pressures) on its upper area than on its bottom area at an  $AoA$  of  $0^\circ$ . Each airfoil's pressure loading along its chord length was almost consistent from the leading edge to the trailing edge. Due to the consistent pressure loading, it was possible to determine that the lift generated by the airfoils at an  $AoA$  of  $0^\circ$  was distributed uniformly from the leading to the trailing edges. For entire modified airfoils, the stagnation points (point of peak pressure) at an  $AoA$  of  $0^\circ$  were recorded at the leading edge.



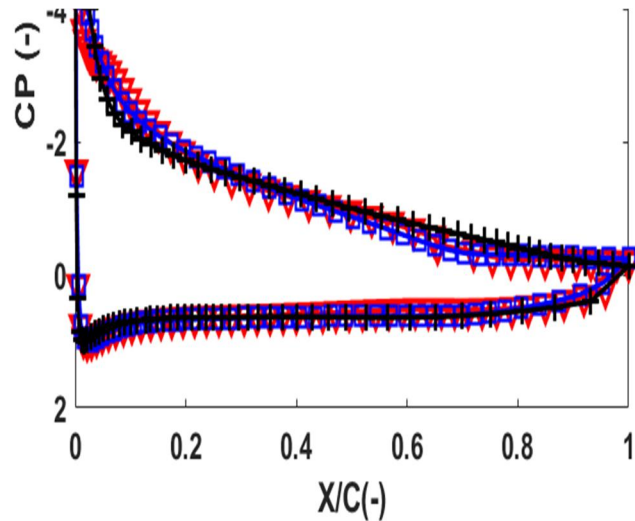
**Figure 18.**  $C_p$  of entire modified airfoils at an angle of attack of  $0^\circ$ .

According to **Figure 19**, a higher suction value on the upper area of all modified airfoils was localized towards the leading edge at the angle at peak  $C_L/C_D$ . Moreover, the pressure loading was higher towards the modified airfoils leading edge than their trailing edge. The results demonstrated that the surface immediately adjacent to the leading edge was primarily responsible for the lift efficiency of the airfoils at the angle at peak  $C_L/C_D$ . Leading edges were recorded as stagnation points for entire airfoils at angles at peak  $C_L/C_D$ .

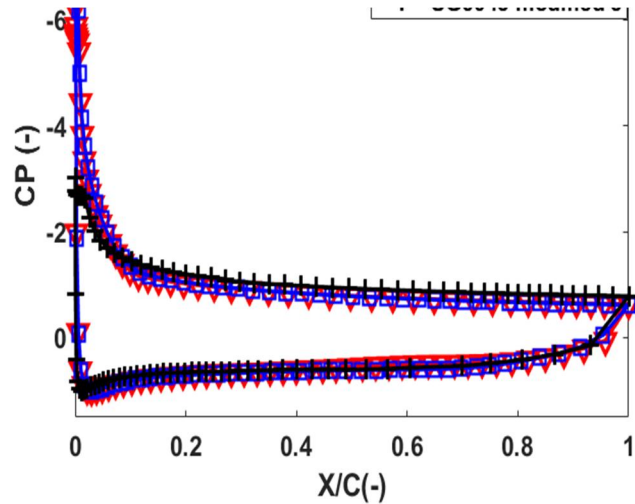


**Figure 19.**  $C_p$  of whole modified airfoils angle at peak  $C_L/C_D$ .

According to **Figures 20** and **21** for modified airfoils, the pressure loading was noticeably higher at the leading edge at an  $AoA_{stall}$  and an  $AoA$  of  $20^\circ$ , respectively. That demonstrated that the area closely adjacent to the leading edge contributed significantly to the lift efficiency of the airfoils at an  $AoA$  of  $20^\circ$ . For all the modified airfoils at both  $AoA$  investigated in **Figures 20** and **21**, the stagnation point was about 1% of the chord below the leading edge.



**Figure 20.**  $C_p$  of entire modified airfoils at  $AoA_{stall}$ .



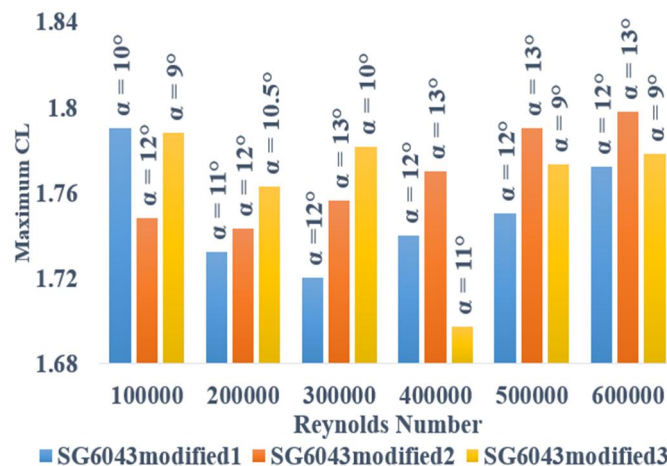
**Figure 21.**  $C_p$  of entire modified airfoils at an angle of attack of  $20^\circ$ .

On the low-pressure sides or top areas of the airfoils, greater  $F_L$  was typically correlated with a comparably more significant suction value. Consequently, the high  $C_L/C_D$  efficiency findings at that  $AoA$  were confirmed by the relatively wide suction pressure in the  $C_p$  data for the modified airfoils at an  $AoA$  of  $4^\circ$ .

#### 4. Summary of performance analysis for modified airfoils

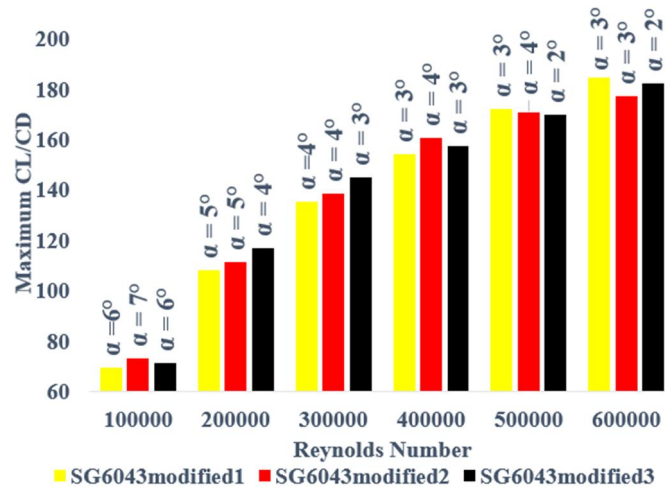
The  $C_L$  and  $C_L/C_D$  summary for the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils were revealed in **Figures 22** and **23**, respectively. From **Figure 22**, the SG6043 modified 1 airfoil had the greatest peak  $C_L$  at the investigated Re of  $10^5$ , while the SG6043 modified 2 airfoil had the lowest peak  $C_L$ . Plus, SG6043 modified 3 had the greatest maximum  $C_L$  at Re of  $2 \times 10^5$ , and  $3 \times 10^5$  while SG6043 modified 1 had the lowest maximum  $C_L$ .

Moreover, SG6043 modified 2 had the greatest peak  $C_L$  at Re of  $4 \times 10^5$  to  $6 \times 10^5$ , while SG6043 modified 1 had the lowest peak  $C_L$ . Moreover, the SG6043 modified 2 airfoil had the greatest  $AoA_{stall}$  at whole Re. At a Re of  $10^5$  and  $2 \times 10^5$ , the SG6043 modified 2 airfoil had an  $AoA_{stall}$  of  $12^\circ$ . Moreover, at Re of  $3 \times 10^5$  to  $6 \times 10^5$ , SG6043 modified 2 airfoils had an  $AoA_{stall}$  of  $13^\circ$ .



**Figure 22.** Lift and stall efficiency summary for modified airfoils.

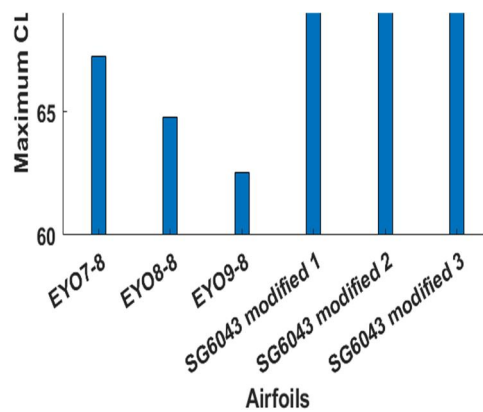
According to **Figure 23**, the SG6043 modified 1 airfoil had the lowest values at a Re of  $10^5$  to  $4 \times 10^5$ , while the SG6043 modified 2 airfoil had the highest maximum  $C_L/C_D$  at a Re of  $10^5$  and  $4 \times 10^5$ . Moreover, the SG6043 modified 3 airfoil had the highest maximum  $C_L/C_D$  at Re of  $2 \times 10^5$  and  $3 \times 10^5$ . As well, the SG6043 modified 1 airfoil had the highest maximum  $C_L/C_D$  at Re of  $5 \times 10^5$  and  $6 \times 10^5$ , while the SG6043 modified 3 and SG6043 modified 2 airfoils had the lowest values at Re of  $5 \times 10^5$  and  $6 \times 10^5$ .



**Figure 23.** The  $C_L/C_D$  efficiency summary for modified airfoils.

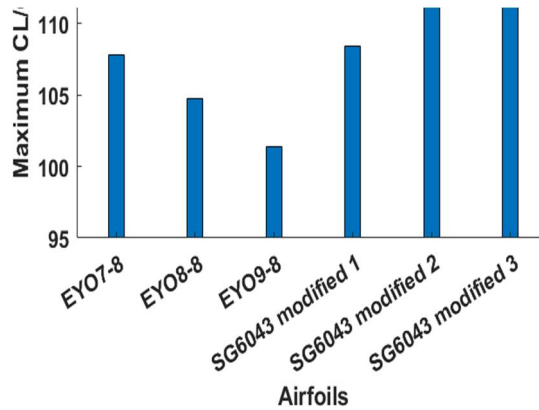
The  $C_L/C_D$  at Re of  $10^5$  to  $6 \times 10^5$  was indicated in **Figures 24–29** and was compared with the findings of other researchers [11,12,29,30] to determine the efficiency of the modified airfoils being compared to other airfoils designed by various studies for low Re and SWT usage.

The  $C_L/C_D$  efficiency of the SG6043 modified airfoils and their comparison with another low Re airfoil at Re of  $10^5$  were presented in **Figure 24**. The SG6043 modified airfoils were compared to the developed airfoils of the EYO-Series [12] at a Re of  $10^5$ . The results revealed that the SG6043 modified airfoils had a higher peak  $C_L/C_D$  than the EYO-Series airfoils. Moreover, the SG6043 modified 2 airfoil was more efficient than other airfoils.



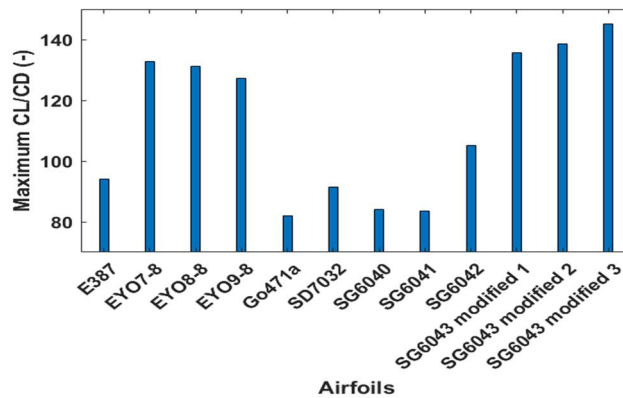
**Figure 24.** Comparison of SG6043 modified airfoils with EYO-Series airfoils [12] at Re of  $10^5$ .

In **Figure 25**, at a Re of  $2 \times 10^5$ , the developed airfoils of the EYO-Series [12] were compared to the SG6043 modified airfoils, and the results demonstrated that the SG6043 modified airfoils had a greater peak  $C_L/C_D$  than the EYO-Series airfoils and had a higher efficiency than other airfoils. Additionally, compared to other airfoils, the SG6043 modified 3 airfoil had a higher  $C_L/C_D$ .



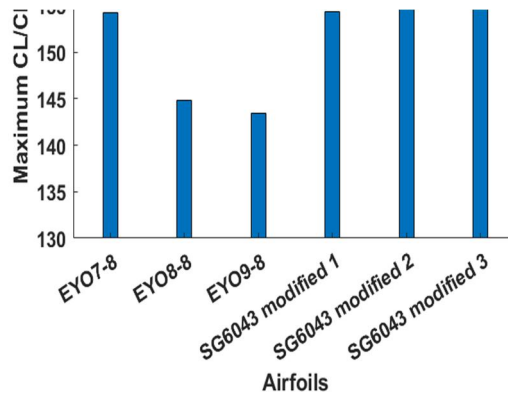
**Figure 25.** Comparison of SG6043 modified airfoils with EYO-Series airfoils [12] at Re of  $2 \times 10^5$ .

Also, at a Re of  $3 \times 10^5$ , the SG6043 modified airfoils outperformed the SG604x airfoil family, the EYO-Series airfoils [11,12], and others [9,22] in terms of peak  $C_L/C_D$  performance, according to the comparative result in **Figure 26**. Hence, the SG6043 modified 3 airfoils were more efficient than other airfoils.



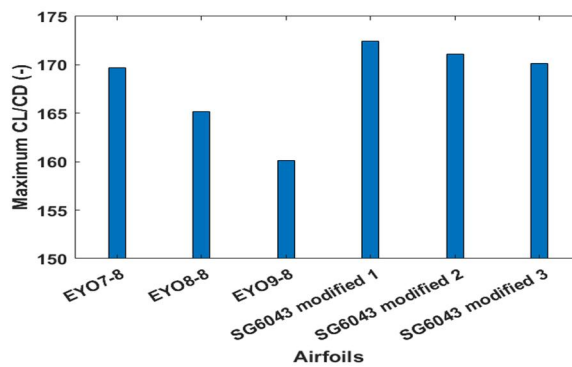
**Figure 26.** Comparison of SG6043 modified airfoils with EYO-Series [11,12], SG604x airfoil family, and other airfoils [9,22] at Re of  $3 \times 10^5$ .

The developed EYO-series [12] airfoils were compared to the SG6043 modified airfoils in **Figure 27** at a Re of  $4 \times 10^5$ . The results illustrated that the SG6043 modified airfoils had a higher peak  $C_L/C_D$  than the EYO-Series airfoils and higher efficiency than other airfoils. Additionally, compared to other airfoils, the SG6043 modified 2 airfoils were more efficient.



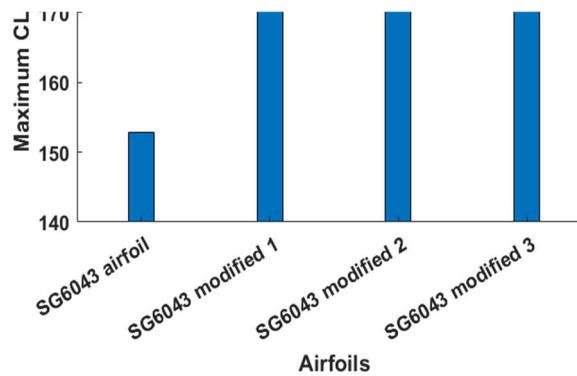
**Figure 27.** Comparison of SG6043modified airfoils with EYO-Series airfoils [12] at Re of  $4 \times 10^5$ .

The developed EYO-Series [12] airfoils were compared to the SG6043 modified airfoils in **Figure 28** at Re of  $5 \times 10^5$ . The results illustrated that the SG6043 modified airfoils had a higher peak  $C_L/C_D$  than the EYO-Series airfoils and higher efficiency than other airfoils. In addition, compared to other airfoils, the SG6043 modified 3 airfoil had a higher  $C_L/C_D$  at a Re of  $5 \times 10^5$ .



**Figure 28.** Comparison of SG6043 modified airfoils with EYO-Series airfoils [12] at Re of  $5 \times 10^5$ .

Likewise, compared to other airfoils, the SG6043 modified 3 airfoil had a greater  $C_L/C_D$  at a Re of  $6 \times 10^5$  (**Figure 29**).



**Figure 29.** Comparison of SG6043 modified airfoils with SG6043 airfoil at Re of  $6 \times 10^5$ .

## 5. Conclusions

This study optimized the SG6043 airfoil for low Reynolds number applications by varying the thickness-to-camber ratio ( $t/c$ ). The results showed that a  $t/c$  ratio between 0.5 and 1.5 significantly improved aerodynamic efficiency, with the SG6043 modified 1 airfoil achieving a maximum  $C_L/C_D$  of 184.85 at  $Re = 600,000$ . The modified airfoils also demonstrated improved stall angles and drag bucket performance, making them suitable for small wind turbines operating at low  $Re$ . Future work will include CFD computations, wind tunnel testing, and further optimization of airfoils for different  $Re$  ranges. The primary objective of the present research was to find the airfoil with the highest aerodynamic efficiency between 100,000 and 600,000. For the purpose of such a study, 71 effective airfoils from the symmetrical NACA 4-digit, NACA 5-digit, Selig airfoils, Eppler airfoils, and other airfoils were selected for study.

The results showed that the SG6043 airfoil had the greatest maximum  $C_L/C_D$  when compared to the other 71 airfoils evaluated at  $Re$  from 100,000 to 600,000. To investigate and enhance the form modification of the airfoil utilizing variations in  $t/c$  and to determine the ideal  $t/c$  at  $Re$  of 100,000 to 600,000, the SG6043 airfoil was used. The investigations occurred at  $Re$  between  $10^5$  and  $6 \times 10^5$ , within the usual range for SWT airfoils. According to the research results, efficiency generally improved as the  $Re$  increased. The study's major conclusions were as follows.

Based on the findings, 0.5 to 1.5 was the optimum  $t/c$  at  $Re$  of 100,000 to 600,000 for the development of the SG6043 airfoil, which had the maximum  $C_L/C_D$ .

Then, using the XFOIL software, three airfoils were generated with the optimal  $t/c$ , and the results revealed that the greatest maximum  $C_L/C_D$  values for SG6043 modified 1, SG6043 modified 3, and SG6043 modified 2 were 184.85, 182.36, and 177.25, respectively, at a  $Re$  of  $6 \times 10^5$ .

SG6043 modified 2, SG6043 modified 1, and SG6043 modified 3 had peaks  $C_L$  of 1.798, 1.79, and 1.788, respectively.

For SG6043 modified airfoils, the  $AoA_{stall}$  was from  $9^\circ$  to  $13^\circ$ . For the SG6043 modified 2 airfoil, a maximum  $AoA_{stall}$  of  $13^\circ$  was demonstrated for  $Re$  of  $3 \times 10^5$ ,  $4 \times 10^5$ ,  $5 \times 10^5$ , and  $6 \times 10^5$ .

At  $Re$  between  $3 \times 10^5$  and  $6 \times 10^5$ , the airfoils behaved admirably regarding lift efficiency, with no notable changes.

According to the drag bucket analyses, S6043-modified airfoils enhanced lift efficiency to peak lift at either invariable or decreasing drag at all  $Re$ .

When compared to the SG6043 airfoil, the maximum  $C_L/C_D$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils improved by 5.49%, 10.96%, and 8.32%, respectively, at  $Re$  of 100,000.

The maximum  $C_L/C_D$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils enhanced in comparison to the SG6043 airfoil by 11.58%, 12.97%, and 20.33%, respectively, at  $Re$  of 200,000.

In comparison to the SG6043 airfoil, the maximum  $C_L/C_D$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils increased by 15.64%, 18.26%, and 23.68%, respectively, at a  $Re$  of 300,000.

The maximum  $C_L/C_D$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils enhanced in comparison to the SG6043 airfoil by 16.45%, 21.35%, and 18.83%, respectively, at Re of 400,000.

At a Re of 500,000, the maximum  $C_L/C_D$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils rose by 20.30%, 19.36%, and 18.71%, respectively, in comparison to the SG6043 airfoil.

At a Re of 600,000, the maximum  $C_L/C_D$  of the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils increased by 20.91%, 16.26%, and 19.28%, respectively, compared to the SG6043 airfoil.

At a Re of 100,000, in comparison to the EYO7-8, EYO8-8, and EYO9-8 airfoils, the SG6043 modified 1 airfoil was able to improve the maximum  $C_L/C_D$  by 3.6%, 7.20%, and 11.07%, respectively.

The maximum  $C_L/C_D$  of the SG6043 modified 2 airfoil was enhanced by 8.63%, 12.76%, and 16.83% in comparison to the EYO7-8, EYO8-8, and EYO9-8 airfoils, at Re of 100,000.

Compared to the EYO7-8, EYO8-8, and EYO9-8 airfoils, the maximum  $C_L/C_D$  of the SG6043 modified 3 airfoil was improved by 6.05%, 12.76%, and 10.07%, respectively, at Re of 100,000.

The maximum  $C_L/C_D$  of the SG6043 modified 1 airfoil was increased by 0.64%, 3.59%, and 7.01%, respectively, at a Re of 200,000 when compared to the EYO7-8, EYO8-8, and EYO9-8 airfoils.

Comparing the SG6043 modified 2 airfoil to the EYO7-8, EYO8-8, and EYO9-8 airfoils resulted in increases in the maximum  $C_L/C_D$  of 3.64%, 6.67%, and 10.20%, respectively, at Re of 200,000.

The maximum  $C_L/C_D$  increased by 8.54%, 11.71%, and 15.41%, respectively, at Re of 200,000 when comparing the SG6043 modified 3 airfoil to the EYO7-8, EYO8-8, and EYO9-8 airfoils.

When comparing the SG6043 modified 1 airfoil to the EYO7-8, EYO8-8, and EYO9-8 airfoils at Re of 300,000, the maximum  $C_L/C_D$  rose by 2.20, 3.33, and 6.52%, respectively.

By comparing the SG6043 modified 2 airfoil to the EYO7-8, EYO8-8, and EYO9-8 airfoils at Re of 300,000, the maximum  $C_L/C_D$  increased by 4.52%, 5.68%, and 8.90%, respectively.

Comparing the SG6043 modified 3 airfoil to the EYO7-8, EYO8-8, and EYO9-8 airfoils resulted in increases in the maximum  $C_L/C_D$  of 9.30%, 10.52%, and 13.92%, respectively, at Re of 300,000.

When comparing the EYO7-8, EYO8-8, and EYO9-8 airfoils to the SG6043 modified 1 airfoil, the maximum  $C_L/C_D$  rose by 0.058%, 6.53%, and 7.54%, respectively, at a Re of 400,000.

The maximum  $C_L/C_D$  increased by 4.27%, 11.01%, and 12.79%, respectively, at Re of 400,000 when comparing the SG6043 modified 2 airfoil to the EYO7-8, EYO8-8, and EYO9-8 airfoils.

At a Re of 400,000, when comparing the EYO7-8, EYO8-8, and EYO9-8 airfoils to the SG6043 modified 3 airfoil, the maximum  $C_L/C_D$  improved by 2.02%, 8.63%, and 9.66%, respectively.

The maximum  $C_L/C_D$  was enhanced by 1.62%, 4.40%, and 7.70%, respectively, at Re of 500,000 when comparing the SG6043 modified 1 airfoil to the EYO7-8, EYO8-8, and EY9-8 airfoils.

The maximum  $C_L/C_D$  increased by 0.82%, 3.58%, and 6.85%, respectively, at Re of 500,000 when comparing the SG6043 modified 2 airfoil to the EYO7-8, EYO8-8, and EY9-8 airfoils.

When comparing the SG6043 modified 3 airfoil to the EYO7-8, EYO8-8, and EY9-8 airfoils at Re of 500,000, the maximum  $C_L/C_D$  improved by 0.27%, 3.02%, and 6.27%, respectively.

The results revealed that the newly developed EYO-Series airfoils had a lower maximum  $C_L/C_D$  than the SG6043 modified 1, SG6043 modified 2, and SG6043 modified 3 airfoils. Additionally, as compared to SG6043 and EYO-Series airfoils, they use fewer materials due to the optimal  $t/c$ , which lowers the cost of production and uses fewer natural resources. Hence, the SG6043 modified airfoils are appropriate for usage in SWT blades due to their aerodynamic performance results.

Furthermore, the modified airfoils at high Re will be compared to the SG6043 airfoil in the upcoming phase of the Solar Turbine Arta Energy (STAE) project. Moreover, a study into other airfoils using  $t/c$  at various Re will be carried out. As a sum up, for the construction of a three-bladed horizontal axis wind turbine, extensive CFD computations, PIV flow visualization, and wind tunnel testing will be carried out.

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## Nomenclature

$AoA$	The angle of attack (Deg)
$AoA_{stall}$	stall angle (Deg)
$c$	chord length (m)
$C_L$	The lift coefficient (-)
$C_D$	drag coefficient (-)
$D$	drag force (N)
$l$	Airfoil span (m)
$L$	lift force (N)
$L/D$	lift-to-drag (-)
$L/D_{max}$	peak lift-to-drag (-)
Re	the Reynolds number (-)
$U$	Air velocity (m/s)
$X/C$	Relative chord position (-)

*Greek letters*

$\rho$	The density of the air (Kg/m <sup>3</sup> )
$\nu$	Kinematic viscosity (m <sup>2</sup> s <sup>-1</sup> )
$\mu$	Dynamic viscosity (Kg m <sup>-1</sup> s <sup>-1</sup> )

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