

Review

# A review on $\text{Co}_3\text{O}_4$ nanostructures as the electrodes of supercapacitors

Samatha Kelathaya, Raghavendra Sagar\*

Department of Physics, Mangalore Institute of Technology and Engineering (MITE), Affiliated to Visvesvaraya Technological University (VTU), Karnataka 574225, India

\* Corresponding author: Raghavendra Sagar, [raghav\\_sagar@rediffmail.com](mailto:raghav_sagar@rediffmail.com)

## CITATION

Kelathaya S, Sagar R. A review on  $\text{Co}_3\text{O}_4$  nanostructures as the electrodes of supercapacitors. *Mechanical Engineering Advances*. 2024; 2(1): 111.  
<https://doi.org/10.59400/mea.v2i1.111>

## ARTICLE INFO

Received: 12 July 2023  
Accepted: 13 December 2023  
Available online: 4 January 2024

## COPYRIGHT



Copyright © 2024 by author(s).  
*Mechanical Engineering Advances* is published by Academic Publishing Pte. Ltd. This article is licensed under the Creative Commons Attribution License (CC BY 4.0).  
<https://creativecommons.org/licenses/by/4.0/>

**Abstract:** Usage of supercapacitors in energy storage applications has now become a new trend due to their auspicious features. The introduction of pseudocapacitance has increased its weightage to be used in a greater number of practical applications. Electrodes are the major constituents of a supercapacitor, based on which the electrochemical performance of the supercapacitor is decided. Among the varieties of electrode materials available, transition metal oxides are the most suitable ones to fulfill the required criteria. Due to the occurrence of faradic redox reactions on the surface of electrodes, the selection of efficient and favorable electrode material plays a major role.  $\text{Co}_3\text{O}_4$  (cobalt (III) oxide) is one of the most desirable electrode materials due to its various peculiar features. This paper reviews briefly several factors of  $\text{Co}_3\text{O}_4$  as electrode material in supercapacitor applications. It includes comparative discussions towards different synthesis methodologies and the influence of its dimensional morphology on the electrochemical outputs like specific capacitance, energy density, and power density.

**Keywords:** cobalt oxide; morphological structure; specific capacitance; energy density; power density

## 1. Introduction

Supercapacitors are one of the topmost investigated materials, which expand their applications further day by day. It has overwhelmed the constraints of fuel cells and the batteries for energy storage practices in assorted fields, including regenerative breaks, submarines, backup power systems, and voltage stabilizers. Also, due to the high efficiency of supercapacitors and high oil cost, supercapacitors rapidly engage all automobile applications [1]. Multiple investigations are under progress to enhance the competence and explore its usage in more and more fields with major practical applications. The electrolyte, separator, and electrodes are the major components of the supercapacitor, which highly impacts the electrochemical output. Here in this paper, a brief review of several factors of  $\text{Co}_3\text{O}_4$ , which is one of the highly demanded electrode materials, is discussed.

A number of materials are available that are applied as the electrode materials for these supercapacitors. But transition metal oxides own their importance due to their highly ambitious features with high stability and durability [2,3]. Prime transition metal oxides like ruthenium oxide, manganese oxide, vanadium pentoxide, nickel oxide, and cobalt oxide come across this route. They assure less toxicity and more economic and environmental friendliness [4,5]. Kumar et al. [3] used nickel oxide to fabricate the electrodes with highly applicable upshots. A vast literature survey proves that  $\text{Co}_3\text{O}_4$  based electrodes establish their eminence role with exclusively anticipating qualities [6–8]. Zhu et al. [9] synthesized  $\text{Co}_3\text{O}_4$  microspheres via hydrothermal route and reached a specific capacitance of  $879 \text{ Fg}^{-1}$ . Tian et al. [10] synthesized  $\text{Co}_3\text{O}_4$  thin

films using the chemical bath deposition method, which demonstrated a high specific capacitance of  $743 \text{ Fg}^{-1}$ .

There are various convenient procedures to synthesize desired  $\text{Co}_3\text{O}_4$  nanostructures, including co-precipitation, solvothermal, hydrothermal, chemical bath deposition, and so on. Nan et al. [11] synthesized  $\text{Co}_3\text{O}_4/\text{In}_2\text{O}_3$  nanostructures utilizing hydrothermal strategy. Luo et al. [12] synthesized a composite of MXene- $\text{Co}_3\text{O}_4$  via solvothermal approach. Xiao et al. [13] evidenced the synthesis of  $\text{Pt}@\text{Co}_3\text{O}_4$  by in situ methods. Barbieri et al. [14] synthesized cobalt oxide nanostructures with chemical deposition manner with the gain of  $130 \text{ Fg}^{-1}$  of specific capacitance.

Since transition metal oxides execute the redox reactions, the charge storage mechanism behind these supercapacitors is pseudocapacitive in nature. Hence the outcome obviously depends on the availability of electrode surface area for the redox reactions, flexibility and agglomerations of nanoparticles of electrode material, presence of pores in the nanostructures, and dimensionality of the nanostructures. Hence, synthesizing nanostructures with tunable morphology is being developed by different researchers [15]. Utilizing a number of synthesis procedures, a variety of morphological features of nanomaterials can be obtained. Zero-dimensional (0D) nanomaterials include nanospheres and nanoclusters; one-dimensional (1D) nanomaterials include nanorods, nanowires, nanotubes, and nanofibers; and two-dimensional (2D) nanomaterials include thin films, nanodiscs, and nanoplates. Similarly, wide varieties of three-dimensional (3D) structures like nanoballs, nanocoils, nanocones, nanopillars, and nanoflowers can be synthesized. Luo et al. [16] synthesized  $\text{Co}_3\text{O}_4$  with the 3D enoki mushroom-like structures. Raman et al. [17] synthesized  $\text{Co}_3\text{O}_4$  with block and sphere morphology. Morphological structure, which donates the highest electrochemical outputs with practical applications, is most desired.

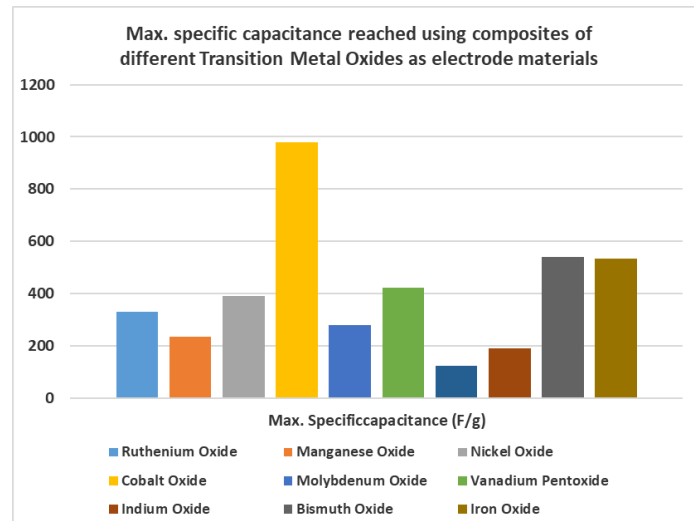
In this paper, transition metal oxides to be implemented in developing electrodes for supercapacitors are examined, and  $\text{Co}_3\text{O}_4$  is found to be the most anticipating material for this. A brief overview of the different synthesis procedures is carried out, and the hydrothermal route of synthesizing is considered the best one to serve the electrochemical features like high specific capacitance. Finally, the impact of zero- to three-dimensional  $\text{Co}_3\text{O}_4$  nanostructures on electrochemical outputs like specific capacitance, energy, and power density is scrutinized. A three-dimensional structure with its high efficiency is found to be at the top of all other-dimensional morphology [18].

## 2. Result and discussion

A simple combination of electrode-separator networks is folded and impregnated with the electrolyte to get the basic structure of a supercapacitor. Here the nature of electrodes forms a major contributor to the consequences of the supercapacitor applications. Nanostructured transition metal oxides are well-known materials with the most aspiring features to be used in the manufacture of electrodes. The presence of several oxidation states brings their applications to the next level. Due to this, an extremely large number of conducting paths can be formed, which increases the number of electrochemical redox reactions. Moreover, these materials demonstrate

high electrical and electrochemical stability, fast and reversible redox reactions, and elevated cycling stability.

Based on observations of several investigations [19–27], **Figure 1** shows the maximum specific capacitance reached when composites of several transition metal oxides are used. For example, in the case of ruthenium oxide, rGO/RuO<sub>2</sub> is used as the electrode material. Similarly, composites of nickel oxide (NiO nanocrystals as electrodes), molybdenum oxide (carbon/ $\alpha$ -MnO<sub>2</sub> electrodes), indium oxide (In<sub>2</sub>O<sub>3</sub>), iron oxide (Fe<sub>3</sub>O<sub>4</sub>), manganese oxide (MnO<sub>2</sub>), cobalt oxide (Co<sub>3</sub>O<sub>4</sub>), vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>), and bismuth oxide (copper bismuth oxide electrode) are used in fabricating the electrode materials of supercapacitors. Besides these, there are some lesser-used oxides like perovskite bismuth iron oxide, ferrites, Ti-V-W-O/Ti oxide, and Na<sub>2</sub>SO<sub>3</sub>. But due to their various limitations and considerably lesser electrochemical outputs, they are not mentioned.



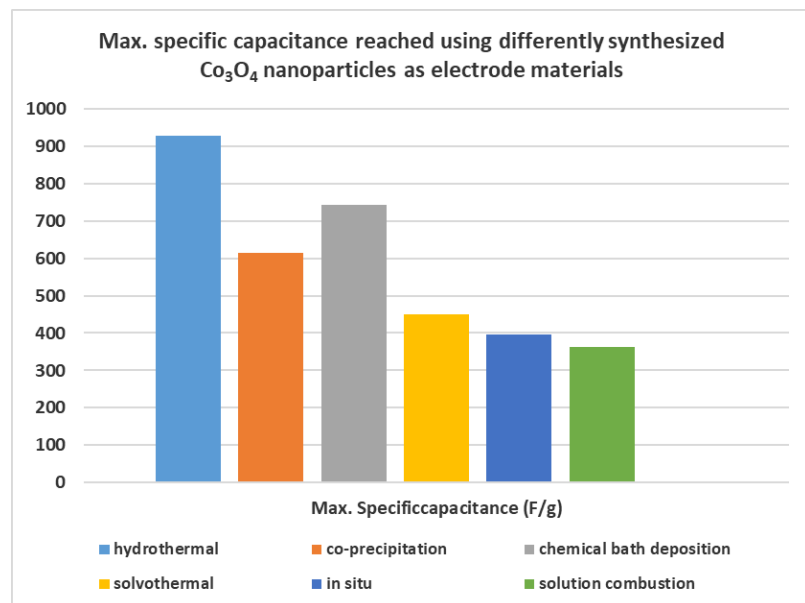
**Figure 1.** Maximum specific capacitance reached using composites of different transition metal oxides as electrode materials.

Among all the above transition metal oxides, cobalt oxide is found to demonstrate the highest specific capacitance value on account of its small band gap, structure of Co<sub>3</sub>O<sub>4</sub> spinel, high crystallinity, high flexibility, exhibition of different morphological structures, and utilization of maximum oxidation states. Pure Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>-based composites submit maximum impression on the enhancement of electrochemical activity of the generated electrodes [28]. All the other transition metal oxides exhibited considerably lesser electrochemical performance compared with the electrodes developed by cobalt oxide spinels. The number of investigations is increasing; concentrating on extracting several features of Co<sub>3</sub>O<sub>4</sub> shows the efficiency of this spinel. Highly flexible Co<sub>3</sub>O<sub>4</sub> nanostructures in various external features with high energy and power density values are employed in both pseudocapacitors and hybrid capacitors [29,30].

The synthesize strategy of these Co<sub>3</sub>O<sub>4</sub> nanostructures in various appearances is large in counts applicable in accordance with convenience and availability of primary materials [31].

There are several, which are time-, cost-, and manpower-saving approaches like

hydrothermal, solvothermal, co-precipitation, in situ, chemical bath deposition, and solution combustion, as mentioned in **Figure 2**. This figure expresses the maximum specific capacitance exhibited by the differently prepared  $\text{Co}_3\text{O}_4$  nanostructures used in the electrodes. Hydrothermal is a single-step easy method where cobalt nitrate and urea solution is heated at  $150\text{ }^\circ\text{C}$  under high pressure, followed by calcination for 24 h. Solvothermal includes dissolution of 0.1 M of cobalt II acetylacetonate and 0.2 M of cobalt III acetylacetonate in dilute ethanol, followed by heating at different temperatures under high pressure. Co-precipitation includes the drop-wise addition of cobalt nitrate solution to sodium hydroxide solution under a constant temperature of  $90\text{ }^\circ\text{C}$  and a constant pH of 10. This is followed by the collection, filtration, and calcination processes. In-situ synthesizes highly yields various metal-organic frameworks containing composites of  $\text{Co}_3\text{O}_4$  nanostructures by various chemical reactions. Using a precursor solution, a chemical bath method can be used by depositing thin films of required materials like  $\text{Co}_3\text{O}_4$ . A chemical bath was generated by using proper amounts of solutions of 1 M  $\text{CoSO}_4$ ,  $\text{NH}_3\cdot\text{H}_2\text{O}$ , 0.25 M  $\text{K}_2\text{S}_2\text{O}_8$  and demineralized water, and it was deposited on a suitable substrate. The solution combustion method includes the distribution of ions from exothermic reactions in a sol-gel medium. To synthesize  $\text{Co}_3\text{O}_4$ , various solvents like citric acid monohydrate, cobalt nitrate hexahydrate, and ammonium nitrate can be utilized in the form of fuel, oxidizer, and combustion enhancer, followed by the calcination process [32–35]. When these techniques are electrochemically compared, the  $\text{Co}_3\text{O}_4$  nanostructure developed using the hydrothermal technique submitted the highest outputs.

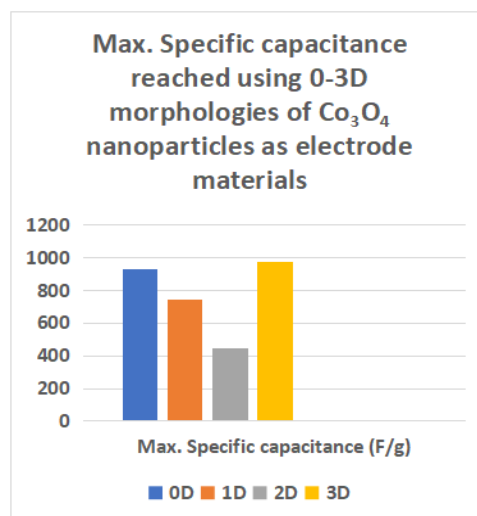


**Figure 2.** Maximum specific capacitance reached using differently synthesized  $\text{Co}_3\text{O}_4$  nanoparticles as electrode materials.

The reason behind this can be justified as follows: The hydrothermal method is a soft chemical technique where an insoluble material at ambient temperatures is possible to make soluble at high temperatures and pressures. The hydrothermal technique shows the maximum possibility to process the advanced materials from the bulk to the nanorange, where the toughest and most complex compounds are

synthesized [36]. A number of merits can be observed in the hydrothermal method over other synthesis methods, and it is used to bring out nanomaterials that are not stable at elevated temperatures [37,38]. Since the resultant nanopowder is ultrapure, the high-temperature calcinations are not necessary. This fact eliminates the chance of re-clustering of nanoparticles and contamination. Nanoparticles with high vapor pressures can be prepared where the stoichiometry of the reaction and the size, shape, and composition of the resultant can be easily controlled. The purity of the prepared samples will be higher than the purity of the raw materials [39–41].

External morphology, including shape, porosity, and flexibility of the electrode material, shows a high impact on the electrochemical charge storage mechanism and hence on the efficiency of the supercapacitor. Wang et al. [42] synthesized a 3D nanonet hollow structure via the heterogeneous precipitation method and obtained 820 F/g of specific capacitance. Hou et al. [43] developed microspherical structures of  $\text{Co}_3\text{O}_4$  by co-precipitation technique, and 614 F/g of specific capacitance was achieved. Piskin et al. [44] synthesized a 1D zinc oxide/cobalt oxide composite with the highest power density of  $7500 \text{ Wg}^{-1}$ .  $\text{Co}_3\text{O}_4$  nanostructures, which are used as the electrode materials, exist in all 0, 1, 2, or 3D shapes synthesized via different routes [45–47]. **Figure 3** represents the relation between the maximum specific capacitance reached versus the dimensional morphology of  $\text{Co}_3\text{O}_4$  nanostructures.



**Figure 3.** Relation between maximum specific capacitance and dimensional morphology of  $\text{Co}_3\text{O}_4$  nanostructure.

0D nanomaterials exhibit high specific capacitance because of their high conductance, chemical inertness, minimized agglomeration, high mechanical stability, and high surface area available for faradaic redox reactions when compared with 1D or 2D nanomaterials. Yuan et al. [48] synthesized nanospheres for electrodes of supercapacitors with a specific capacitance of  $928 \text{ Fg}^{-1}$ . Deng et al. [49] showed that with the high agglomeration of nanoparticles, the specific capacitance decreased to  $362 \text{ Fg}^{-1}$ .

1D nanostructures of  $\text{Co}_3\text{O}_4$  ensure external active area, thereby facilitating the motion of charged particles due to the influence of nanoscopic scale. But only the longitudinal axis of the material is the major pathway for the electron transfer [50].

Gao et al. [51] developed nanowire arrays that could provide a specific capacitance of  $746 \text{ Fg}^{-1}$ . Different morphological types of 1D nanostructures can be formed by different foldings of nanosheets with differences in their electrical conductivity.

In the 2D nanosized structures, even though surface area is available, it lacks depth and dimensions. Also, due to the presence of point and line defects like vacancies, grain boundaries and pattern defects, cracks, and areal defects, the conductivity will be reduced. Yuan et al. [52] fabricated 2D  $\text{Co}_3\text{O}_4$  film with mesoporous walls with the  $443 \text{ Fg}^{-1}$  of specific capacitance. 3D nanomaterials are the most abundant materials in comparison with other dimensional materials.

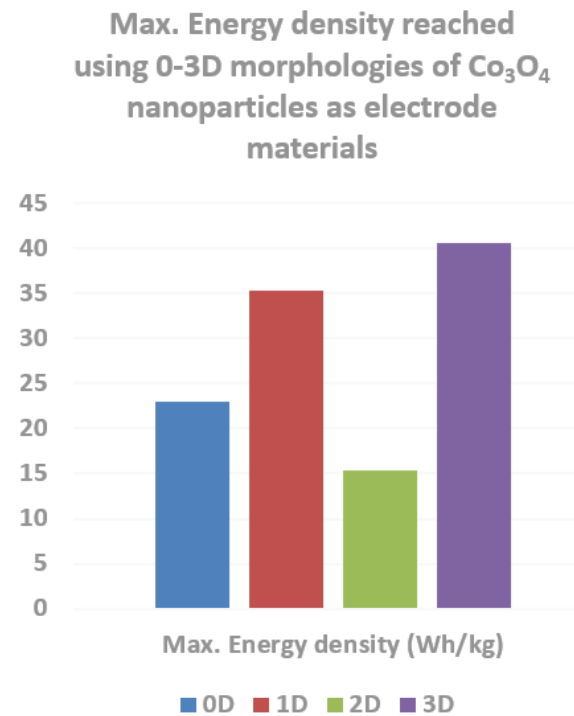
3D nanoparticles can be arranged into layers on surfaces, availing a high surface area, leading to increased surface activities [53]. They provide high absorption sites in all dimensions to cover all the molecules present. In addition to this, porous 3D nanostructures highly contribute to increased transportation of charged particles. 3D printing technology also favors the electrochemical results of the supercapacitors [54]. Zheng et al. [55] prepared a 3D hierarchical structure of  $\text{Co}_3\text{O}_4$  with the highest specific capacitance of  $978 \text{ Fg}^{-1}$ .

Nearly the same result appears in **Figures 4 and 5**, which show the variation of energy and power density with respect to the dimensional morphology of  $\text{Co}_3\text{O}_4$  nanostructures [56,57]. The energy density ( $E$ ,  $\text{Wh kg}^{-1}$ ) and power density ( $P$ ,  $\text{W kg}^{-1}$ ) are calculated using the equations [58,59],

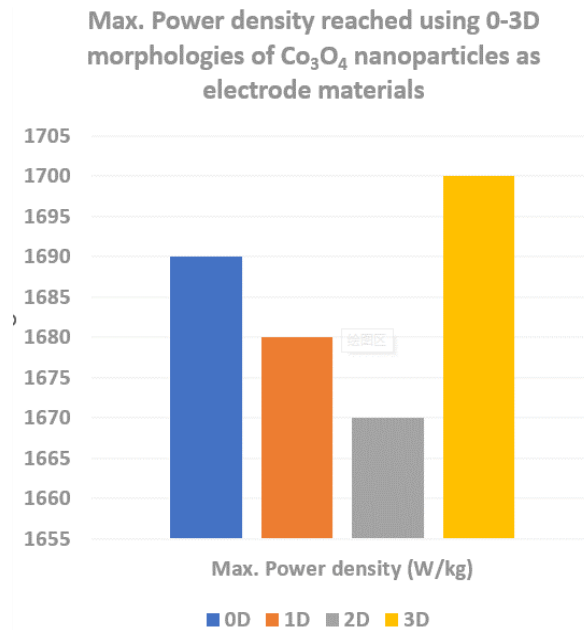
$$E = 0.5 \times C_S \times (\Delta V^2)/3.6$$

$$P = E \times 3600/\Delta t$$

where  $\Delta V$  speaks for the potential window during discharging time  $\Delta t$ .



**Figure 4.** Relation between maximum energy density and dimensional morphology of  $\text{Co}_3\text{O}_4$  nanostructure.



**Figure 5.** Relation between maximum power density and dimensional morphology of  $\text{Co}_3\text{O}_4$  nanostructure.

Variation in energy density can be observed when specific capacitance and potential window vary. Also, power density depends upon energy density and the discharge time [60–64]. In both cases, as expected, 3D nanostructures provide a huge amount of electrochemical output.

### 3. Conclusion

Considering all transition metal oxides,  $\text{Co}_3\text{O}_4$  is appraised as the efficient electrode material with innumerable practical merits. It can be synthesized by simple, time-saving, low-cost procedures in various morphological structures. According to a huge literature study, hydrothermal is found to be the most suitable method that has provided high electrochemical outputs. Though all 0D to 3D nanostructured  $\text{Co}_3\text{O}_4$  is widely used in the electrodes of supercapacitors, 3D structured have proven comparatively more efficient due to accessibility of large surface area, possibility of various shapes and porosity, along with high conductance. Hence it leads to enhanced electrochemical results like high specific capacitance, energy, and the power density of a supercapacitor.

**Conflict of interest:** The authors declare no conflict of interest.

### References

1. Zhang Q, Liu L, Zhang J, et al. Experimental investigation of starting-up, energy-saving, and emission-reducing performances of hybrid supercapacitor energy storage systems for automobiles. *Journal of Energy Storage*. 2023; 60: 106602. doi: 10.1016/j.est.2022.106602
2. Liu X, Xu F, Li Z, et al. Design strategy for MXene and metal chalcogenides/oxides hybrids for supercapacitors, secondary batteries and electro/photocatalysis. *Coordination Chemistry Reviews*. 2022; 464: 214544. doi: 10.1016/j.ccr.2022.214544
3. Kumar A, Rathore HK, Sarkar D, Shukla A. Nanoarchitected transition metal oxides and their composites for supercapacitors. *Electrochemical Science Advances*. 2022; 2(6): e2100187. doi: 10.1002/elsa.202100187

4. Babu B, Kim J, Yoo K. Nanocomposite of SnO<sub>2</sub> quantum dots and Au nanoparticles as a battery-like supercapacitor electrode material. *Materials Letters*. 2022; 309: 131339. doi: 10.1016/j.matlet.2021.131339
5. Poudel MB, Kim AA, Lohani PC, et al. Assembling zinc cobalt hydroxide/ternary sulfides heterostructure and iron oxide nanorods on three-dimensional hollow porous carbon nanofiber as high energy density hybrid supercapacitor. *Journal of Energy Storage*. 2023; 60: 106713. doi: 10.1016/j.est.2023.106713
6. Al Jahdaly BA, Abu-Rayyan A, Taher MM, Shoueir K. Phytosynthesis of Co<sub>3</sub>O<sub>4</sub> nanoparticles as the high energy storage material of an activated carbon/Co<sub>3</sub>O<sub>4</sub> symmetric supercapacitor device with excellent cyclic stability based on a Na<sub>2</sub>SO<sub>4</sub> aqueous electrolyte. *ACS Omega*. 2022; 7(27): 23673-23684. doi: 10.1021/acsomega.2c02305
7. Al Kiey SA, Abdelhamid HN. Metal-organic frameworks (MOFs)-derived Co<sub>3</sub>O<sub>4</sub>@N-doped carbon as electrode materials for supercapacitor. *Journal of Energy Storage*. 2022; 55: 105449. doi: 10.1016/j.est.2022.105449
8. Duan Z, Shi XR, Sun C, et al. Interface engineered hollow Co<sub>3</sub>O<sub>4</sub>@CoNi<sub>2</sub>S<sub>4</sub> nanostructure for high efficiency supercapacitor and hydrogen evolution. *Electrochimica Acta*. 2022; 412: 140139. doi: 10.1016/j.electacta.2022.140139
9. Zhu YR, Peng PP, Wu JZ, et al. Co<sub>3</sub>O<sub>4</sub>@NiCo<sub>2</sub>O<sub>4</sub> microsphere as electrode materials for high-performance supercapacitors. *Solid State Ionics*. 2019; 336: 110-119. doi: 10.1016/j.ssi.2019.03.022
10. Tian K, Wang JT, Xing L, et al. Nanostructure modulation of Co<sub>3</sub>O<sub>4</sub> films by varying anion sources for pseudocapacitor applications. *Solid State Ionics*. 2021; 371: 115756. doi: 10.1016/j.ssi.2021.115756
11. Nan JJ, Guo S, Alhashmialameer D, et al. Hydrothermal microwave synthesis of Co<sub>3</sub>O<sub>4</sub>/In<sub>2</sub>O<sub>3</sub> nanostructures for photoelectrocatalytic reduction of Cr(VI). *ACS Applied Nano Materials*. 2022; 5(7): 8755-8766. doi: 10.1021/acsnm.2c00107
12. Luo S, Wang R, Yin J, et al. Preparation and dye degradation performances of self-assembled MXene-Co<sub>3</sub>O<sub>4</sub> nanocomposites synthesized via solvothermal approach. *ACS Omega*. 2019; 4(2): 3946-3953. doi: 10.1021/acsomega.9b00231
13. Xiao M, Yu X, Guo Y, Ge M. Boosting toluene combustion by tuning electronic metal support interactions in in situ grown Pt@Co<sub>3</sub>O<sub>4</sub> catalysts. *Environmental Science & Technology*. 2022; 56(2): 1376-1385. doi: 10.1021/acs.est.1c07016
14. Barbieri EMS, Lima EPC, Lelis MFF, Freitas MJB. Recycling of cobalt from spent Li-ion batteries as β-Co(OH)<sub>2</sub> and the application of Co<sub>3</sub>O<sub>4</sub> as a pseudocapacitor. *Journal of Power Sources*. 2014; 270: 158-165. doi: 10.1016/j.jpowsour.2014.07.108
15. Xiong S, Yuan C, Zhang X, et al. Controllable synthesis of mesoporous Co<sub>3</sub>O<sub>4</sub> nanostructures with tunable morphology for application in supercapacitors. *Chemistry*. 2009; 15(21): 5320-5326. doi: 10.1002/chem.200802671
16. Luo F, Li J, Lei Y, et al. Three-dimensional enoki mushroom-like Co<sub>3</sub>O<sub>4</sub> hierarchitectures constructed by one-dimension nanowires for high-performance supercapacitors. *Electrochimica Acta*. 2014; 135: 495-502. doi: 10.1016/j.electacta.2014.04.075
17. Raman V, Suresh S, Savarimuthu PA, et al. Synthesis of Co<sub>3</sub>O<sub>4</sub> nanoparticles with block and sphere morphology, and investigation into the influence of morphology on biological toxicity. *Experimental and Therapeutic Medicine*. 2016; 11(2): 553-560. doi: 10.3892/etm.2015.2946
18. Delbari SA, Ghadimi LS, Hadi R, et al. Transition metal oxide-based electrode materials for flexible supercapacitors: A review. *Journal of Alloys and Compounds*. 2021; 857: 158281. doi: 10.1016/j.jallcom.2020.158281
19. Korkmaz S, Kariper IA, Karaman O, Karaman C. The production of rGO/RuO<sub>2</sub> aerogel supercapacitor and analysis of its electrochemical performances. *Ceramics International*. 2021; 47(24): 34514-34520. doi: 10.1016/j.ceramint.2021.08.366
20. Roberts AJ, Slade RCT. Effect of specific surface area on capacitance in asymmetric carbon/α-MnO<sub>2</sub> supercapacitors. *Electrochimica Acta*. 2010; 55(25): 7460-7469. doi: 10.1016/j.electacta.2010.01.004
21. Zhang X, Shi W, Zhu J, et al. Synthesis of porous NiO nanocrystals with controllable surface area and their application as supercapacitor electrodes. *Nano Research*. 2010; 3: 643-652. doi: 10.1007/s12274-010-0024-6
22. Li J, Liu X. Preparation and characterization of α-MoO<sub>3</sub> nanobelt and its application in supercapacitor. *Materials Letters*. 2013; 112: 39-42. doi: 10.1016/j.matlet.2013.08.094
23. Zhang Y, Huang Y. Facile synthesis and characterization of rough surface V<sub>2</sub>O<sub>5</sub> nanomaterials for pseudo-supercapacitor electrode material with high capacitance. *Bulletin of Materials Science*. 2017; 40(6): 1137-1149. doi: 10.1007/s12034-017-1470-5
24. Manikandan K, Dhanuskodi S, Maheswari N, Muralidharan G. SnO<sub>2</sub> nanoparticles for supercapacitor application. *AIP Conference Proceedings*. 2016; 1731(1): 050048. doi: 10.1063/1.4947702



25. Prasad KR, Koga K, Miura N. Electrochemical deposition of nanostructured indium oxide: High-performance electrode material for redox supercapacitors. *Chemistry of Materials*. 2004; 16(10): 1845-1847. doi: 10.1021/cm0497576
26. Ahmed AO, Samer BS, Nakate UT, et al. Electrodeposited spruce leaf-like structured copper bismuth oxide electrode for supercapacitor application. *Microelectronic Engineering*. 2020; 229: 111359. doi: 10.1016/j.mee.2020.111359
27. Lorkit P, Panapoy M, Ksapabutr B. Iron oxide-based supercapacitor from ferratrane precursor via sol-gel-hydrothermal process. *Energy Procedia*. 2014; 56: 466-473. doi: 10.1016/j.egypro.2014.07.180
28. Wang H, Shi Y, Li Z, et al. Synthesis and electrochemical performance of  $\text{Co}_3\text{O}_4$ /graphene. *Chemical Research in Chinese Universities*. 2014; 30(4): 650-655. doi: 10.1007/s40242-014-4109-8
29. Pang H, Li X, Zhao Q, et al. One-pot synthesis of heterogeneous  $\text{Co}_3\text{O}_4$ -nanocube/ $\text{Co}(\text{OH})_2$ -nanosheet hybrids for high-performance flexible asymmetric all-solid-state supercapacitors. *Nano Energy*. 2017; 35: 138-145. doi: 10.1016/j.nanoen.2017.02.044
30. Che H, Lv Y, Liu A, et al. Facile synthesis of three dimensional flower-like  $\text{Co}_3\text{O}_4$ @ $\text{MnO}_2$  core-shell microspheres as high-performance electrode materials for supercapacitors. *Ceramics International*. 2017; 43(8): 6054-6062. doi: 10.1016/j.ceramint.2017.01.148
31. Cui L, Li J, Zhang XG. Preparation and properties of  $\text{Co}_3\text{O}_4$  nanorods as supercapacitor material. *Journal of Applied Electrochemistry*. 2009; 39(10): 1871-1876. doi: 10.1007/s10800-009-9891-5
32. Xie L, Li K, Sun G, et al. Preparation and electrochemical performance of the layered cobalt oxide ( $\text{Co}_3\text{O}_4$ ) as supercapacitor electrode material. *Journal of Solid State Electrochemistry*. 2013; 17(1): 55-61. doi: 10.1007/s10008-012-1856-7
33. Xiao A, Zhou S, Zuo C, et al. Controllable synthesis of mesoporous  $\text{Co}_3\text{O}_4$  nanoflake array and its application for supercapacitor. *Materials Research Bulletin*. 2014; 60: 674-678. doi: 10.1016/j.materresbull.2014.09.034
34. Gopalakrishnan M, Srikanth G, Mohan A, Arivazhagan V. In-situ synthesis of  $\text{Co}_3\text{O}_4$ /graphite nanocomposite for high-performance supercapacitor electrode applications. *Applied Surface Science*. 2017; 403: 578-583. doi: 10.1016/j.apsusc.2017.01.092
35. Michalska M, Xu H, Shan Q, et al. Solution combustion synthesis of a nanometer-scale  $\text{Co}_3\text{O}_4$  anode material for Li-ion batteries. *Beilstein Journal of Nanotechnology*. 2021; 12(1): 424-431. doi: 10.3762/bjnano.12.34
36. Yoshimura M, Byrappa K. Hydrothermal processing of materials: Past, present and future. *Journal of Materials Science*. 2008; 43(7): 2085-2103. doi: 10.1007/s10853-007-1853-x
37. Carregosa JDC, Grilo JPF, Godoi GS, et al. Microwave-assisted hydrothermal synthesis of ceria ( $\text{CeO}_2$ ): Microstructure, sinterability and electrical properties. *Ceramics International*. 2020; 46(14): 23271-23275. doi: 10.1016/j.ceramint.2020.06.021
38. Gan YX, Jayatissa AH, Yu Z, et al. Hydrothermal synthesis of nanomaterials. *Journal of Nanomaterials*. 2020; 2020: 8917013. doi: 10.1155/2020/8917013
39. Dhanalakshmi R, Denardin JC. Magnetic field enhanced photoreduction of Cr (VI) over the p-n-p  $\text{BiFeO}_3/\text{CoFe}_2\text{O}_4/\text{Co}_3\text{O}_4$  nanocomposites. *Journal of Magnetism and Magnetic Materials*. 2022; 562: 169788. doi: 10.1016/j.jmmm.2022.169788
40. Askari MB, Rozati SM, Salarizadeh P, Azizi S. Reduced graphene oxide supported  $\text{Co}_3\text{O}_4$ - $\text{Ni}_3\text{S}_4$  ternary nanohybrid for electrochemical energy storage. *Ceramics International*. 2022; 48(11): 16123-16130. doi: 10.1016/j.ceramint.2022.02.160
41. Askari MB, Rozati SM. Construction of  $\text{Co}_3\text{O}_4$ - $\text{Ni}_3\text{S}_4$ -rGO ternary hybrid as an efficient nanoelectrocatalyst for methanol and ethanol oxidation in alkaline media. *Journal of Alloys and Compounds*. 2022; 900: 163408. doi: 10.1016/j.jallcom.2021.163408
42. Wang Y, Lei Y, Li J, et al. Synthesis of 3D-nanonet hollow structured  $\text{Co}_3\text{O}_4$  for high capacity supercapacitor. *ACS Applied Materials & Interfaces*. 2014; 6(9): 6739-6747. doi: 10.1021/am500464n
43. Hou L, Yuan C, Yang L, et al. Urchin-like  $\text{Co}_3\text{O}_4$  microspherical hierarchical superstructures constructed by one-dimension nanowires toward electrochemical capacitors. *RSC Advances*. 2011; 1(8): 1521-1526. doi: 10.1039/C1RA00312G
44. Pişkin B, Uygur CS, Aydınol MK. Morphology effect on electrochemical properties of doped (W and Mo) 622NMC, 111NMC, and 226NMC cathode materials. *International Journal of Hydrogen Energy*. 2020; 45(14): 7874-7880. doi: 10.1016/j.ijhydene.2019.07.249
45. Shwetha KP, Manjunatha C, Kamath MKS, et al. Morphology-controlled synthesis and structural features of ultrafine nanoparticles of  $\text{Co}_3\text{O}_4$ : An active electrode material for a supercapacitor. *Applied Research*. 2022; 1(4): e202200031. doi: 10.1002/appl.202200031
46. Jamil S, Janjua MRSA, Khan SR. Synthesis of self-assembled  $\text{Co}_3\text{O}_4$  nanoparticles with porous sea urchin-like morphology

- and their catalytic and electrochemical applications. *Australian Journal of Chemistry*. 2017; 70(8): 908-916. doi: 10.1071/CH16694
47. Niveditha CV, Aswini R, Fatima MJJ, et al. Feather like highly active  $\text{Co}_3\text{O}_4$  electrode for supercapacitor application: A potentiodynamic approach. *Materials Research Express*. 2018; 5(6): 065501. doi: 10.1088/2053-1591/aac5a7
  48. Yuan C, Yang L, Hou L, et al. Large-scale  $\text{Co}_3\text{O}_4$  nanoparticles growing on nickel sheets via a one-step strategy and their ultra-highly reversible redox reaction toward supercapacitors. *Journal of Materials Chemistry*. 2011; 21(45): 18183-18185. doi: 10.1039/C1JM14173B
  49. Deng J, Kang L, Bai G, et al. Solution combustion synthesis of cobalt oxides ( $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4/\text{CoO}$ ) nanoparticles as supercapacitor electrode materials. *Electrochimica Acta*. 2014; 132: 127-135. doi: 10.1016/j.electacta.2014.03.158
  50. Toghan A, Khairy M, Kamar EM, Mousa MA. Effect of particle size and morphological structure on the physical properties of  $\text{NiFe}_2\text{O}_4$  for supercapacitor application. *Journal of Materials Research and Technology*. 2022; 19: 3521-3535. doi: 10.1016/j.jmrt.2022.06.095
  51. Gao Y, Chen S, Cao D, et al. Electrochemical capacitance of  $\text{Co}_3\text{O}_4$  nanowire arrays supported on nickel foam. *Journal of Power Sources*. 2010; 195(6): 1757-1760. doi: 10.1016/j.jpowsour.2009.09.048
  52. Yuan YF, Xia XH, Wu JB, et al. Hierarchically porous  $\text{Co}_3\text{O}_4$  film with mesoporous walls prepared via liquid crystalline template for supercapacitor application. *Electrochemistry Communications*. 2011; 13(10): 1123-1126. doi: 10.1016/j.elecom.2011.07.012
  53. Yu Z, Tetard L, Zhai L, Thomas J. Supercapacitor electrode materials: Nanostructures from 0 to 3 dimensions. *Energy & Environmental Science*. 2015; 8(3): 702-730. doi: 10.1039/C4EE03229B
  54. Zhou H, Yang H, Yao S, et al. Synthesis of 3D printing materials and their electrochemical applications. *Chinese Chemical Letters*. 2022; 33(8): 3681-3694. doi: 10.1016/j.ccllet.2021.11.018
  55. Zheng Y, Li Z, Xu J, et al. Multi-channeled hierarchical porous carbon incorporated  $\text{Co}_3\text{O}_4$  nanopillar arrays as 3D binder-free electrode for high performance supercapacitors. *Nano Energy*. 2016; 20: 94-107. doi: 10.1016/j.nanoen.2015.11.038
  56. Hussain I, Lee JM, Iqbal S, et al. Preserved crystal phase and morphology: electrochemical influence of copper and iron co-doped cobalt oxide and its supercapacitor applications. *Electrochimica Acta*. 2020; 340: 135953. doi: 10.1016/j.electacta.2020.135953
  57. Singh AK, Sarkar D, Karmakar K, et al. High-performance supercapacitor electrode based on cobalt oxide-manganese dioxide-nickel oxide ternary 1D hybrid nanotubes. *ACS Applied Materials & Interfaces*. 2016; 8(32): 20786-20792. doi: 10.1021/acsami.6b05933
  58. Jiang Y, Chen L, Zhang H, et al. Two-dimensional  $\text{Co}_3\text{O}_4$  thin sheets assembled by 3D interconnected nanoflake array framework structures with enhanced supercapacitor performance derived from coordination complexes. *Chemical Engineering Journal*. 2016; 292: 1-12. doi: 10.1016/j.cej.2016.02.009
  59. Zhang M, Fan H, Zhao N, et al. 3D hierarchical  $\text{CoWO}_4/\text{Co}_3\text{O}_4$  nanowire arrays for asymmetric supercapacitors with high energy density. *Chemical Engineering Journal*. 2018; 347: 291-300. doi: 10.1016/j.cej.2018.04.113
  60. Deori K, Ujjain SK, Sharma RK, Deka S. Morphology controlled synthesis of nanoporous  $\text{Co}_3\text{O}_4$  nanostructures and their charge storage characteristics in supercapacitors. *ACS Applied Materials & Interfaces*. 2013; 5(21): 10665-10672. doi: 10.1021/am4027482
  61. Yadav S, Yadav J, Kumar M, Saini K. Synthesis and characterization of nickel oxide/cobalt oxide nanocomposite for effective degradation of methylene blue and their comparative electrochemical study as electrode material for supercapacitor application. *International Journal of Hydrogen Energy*. 2022; 47(99): 41684-41697. doi: 10.1016/j.ijhydene.2022.02.011
  62. Wang J, Huang Y, Du X, et al. Hollow 1D carbon tube core anchored in  $\text{Co}_3\text{O}_4@\text{SnS}_2$  multiple shells for constructing binder-free electrodes of flexible supercapacitors. *Chemical Engineering Journal*. 2023; 464: 142741. doi: 10.1016/j.cej.2023.142741
  63. Kumar YA, Das HT, Guddeti PR, et al. Self-supported  $\text{Co}_3\text{O}_4@\text{Mo}-\text{Co}_3\text{O}_4$  needle-like nanosheet heterostructured architectures of battery-type electrodes for high-performance asymmetric supercapacitors. *Nanomaterials*. 2022; 12(14): 2330. doi: 10.3390/nano12142330
  64. Tang C, Yin X, Gong H. Superior performance asymmetric supercapacitors based on a directly grown commercial mass 3D  $\text{Co}_3\text{O}_4@\text{Ni}(\text{OH})_2$  core-shell electrode. *ACS Applied Materials & Interfaces*. 2013; 5(21): 10574-10582. doi: 10.1021/am402436q